APEX FLAVORS, INC.

SAFETY DATA SHEET.



Version 1

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product identifier

Product Code(s) 464PGFT

Product name PURE BITTER ORANGE EXTRACT, NATURAL

UN/ID No 1197

Recommended use of the chemical and restrictions on use
Recommended Use
Uses advised against
No information available

Manufacturer Apex Flavors, Inc.

1371 Brass Mill Rd.

Suite A

Belcamp, MD 21017 (410) 565-6600

Emergency telephone

Chemtrec: 1-800-424-9300 for US/ 703-527-3887 outside US

2. HAZARDS IDENTIFICATION

Classification

Serious eye damage/eye irritation	Category 2A
Skin Sensitization	Category 1
Carcinogenicity	Category 1A
Flammable liquids	Category 3

GHS Label elements, including precautionary statements

Emergency Overview

Danger

Hazard Statements

Causes serious eye irritation May cause an allergic skin reaction May cause cancer

Flammable liquid and vapor



Appearance clear Physical state liquid Odor orange

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention

Specific treatment (see .? on this label)

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

If eye irritation persists: Get medical advice/attention

If skin irritation or rash occurs: Get medical advice/attention

Wash contaminated clothing before reuse

IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower

In case of fire: Use CO2, dry chemical, or foam for extinction

Precautionary Statements - Storage

Store locked up

Store in a well-ventilated place. Keep cool

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Other information

- Causes mild skin irritation
- · Harmful to aquatic life with long lasting effects
- · Toxic to aquatic life

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS-No	Weight %	Trade Secret
ETHYL ALCOHOL	64-17-5	50-90%	*
LIMONENE	5989-27-5	1-5%	*

4. FIRST AID MEASURES

First aid measures for different exposure routes

Eye contact Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If

symptoms persist, call a physician.

Skin contact Wash off immediately with plenty of water for at least 15 minutes. If skin irritation persists,

call a physician. Wash off immediately with soap and plenty of water.

Inhalation Move to fresh air. If symptoms persist, call a physician.

Ingestion Do NOT induce vomiting. Drink plenty of water. Immediate medical attention is not required.

Rinse mouth.

Self-protection of the first aiderUse personal protective equipment.

Most important symptoms/effects, acute and delayed

Main Symptoms Hives.

Indication of immediate medical attention and special treatment needed, if necessary

Note to physicians May cause sensitization in susceptible persons.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media

Decomposition by contact with water may generate vapors which can be ignited by heat or open flame.

Specific hazards arising from the chemical

Thermal decomposition can lead to release of irritating gases and vapors. In the event of fire and/or explosion do not breathe fumes. May cause sensitization in susceptible persons.

Explosion data

Sensitivity to Mechanical Impact none.
Sensitivity to Static Discharge Yes.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Environmental precautions

Environmental precautions Prevent entry into waterways, sewers, basements or confined areas. Do not flush into

surface water or sanitary sewer system. Beware of vapors accumulating to form explosive

concentrations. Vapors can accumulate in low areas.

Methods and materials for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning upSoak up with inert absorbent material. Pick up and transfer to properly labeled containers.

After cleaning, flush away traces with water. Prevent product from entering drains.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Ensure adequate ventilation. Use personal protective equipment as required.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep out of the reach of children. Keep container tightly closed. Keep containers tightly

closed in a cool, well-ventilated place.

Incompatible products

None known based on information supplied.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines This product, as supplied, does not contain any hazardous materials with occupational

exposure limits established by the region specific regulatory bodies.

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
ETHYL ALCOHOL	STEL: 1000 ppm	TWA: 1000 ppm TWA: 1900	IDLH: 3300 ppm
64-17-5		mg/m³	TWA: 1000 ppm TWA: 1900
		(vacated) TWA: 1000 ppm	mg/m³
		(vacated) TWA: 1900 mg/m ³	-

NIOSH IDLH: Immediately Dangerous to Life or Health

Other Exposure Guidelines Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962

(11th Cir., 1992).

Exposure controls

Engineering Controls Showers

Eyewash stations Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Tightly fitting safety goggles.

Skin and body protection Chemical resistant apron.

Respiratory protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved

respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be

provided in accordance with current local regulations.

General Hygiene Considerations When using, do not eat, drink or smoke. Wash contaminated clothing before reuse.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical and chemical properties

Physical state liquid Appearance clear Odor orange

Color greenish-yellow orange

<u>Property</u> <u>Values</u> <u>Method</u>

pH No information available

Melting/freezing point FCC Method

Melting/freezing pointFCC MethodBoiling point/boiling rangeFCC Method

Flash Point 23 °C / 74 °F Closed cup Evaporation rate No information available No informat

Evaporation rateNo information availableNo information availableFlammability (solid, gas)No information availableNo information availableFlammability Limits in AirNo information available

Flammability Limits in Air
Upper flammability limit No information available

lower flammability limit

No information available

Vapor pressure mm Hg 20°C

No information available

Vapor density

No information available

Specific Gravity @ 25C

FCC Method

0.8963 - 0.9263

 Specific Gravity @ 20C
 0.8993 - 0.9293
 FCC Method

 Refractive Index
 1.3503 - 1.3803
 FCC Method

Water solubility Practically insoluble

Solubility Practically insoluble
No information available

Partition coefficient: n-octanol/waterNo information availableAutoignition temperatureNo information availableNo information availableDecomposition temperatureNo information available

Decomposition temperatureNo information availableViscosity, kinematicNo information availableNo information availableViscosity, dynamicNo information availableExplosive propertiesNo information availableOxidizing PropertiesNo information available

Other information

Softening point
Molecular Weight
VOC Content(%)
Density VALUE
No information available

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of hazardous reactions

None under normal processing.

Conditions to Avoid

Extremes of temperature and direct sunlight.

Incompatible Materials

None known based on information supplied.

Hazardous Decomposition Products

None known based on information supplied.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information Product does not present an acute toxicity hazard based on known information

Inhalation There is no data available for this product.

Eye contact There is no data available for this product.

Skin contact There is no data available for this product.

Ingestion There is no data available for this product.

Chemical Name	Oral LD50	Dermal LD50	LC50 Inhalation
ETHYL ALCOHOL 64-17-5	7060 mg/kg (Rat)	-	124.7 mg/L (Rat) 4 h
LIMONENE	4400 mg/kg (Rat)	2000 mg/kg (Rabbit)	-
5989-27-5			

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization No information available.

Germ Cell Mutagenicity No information available.

Carcinogenicity This product contains one or more substances which are classified by IARC as

carcinogenic to humans (Group I), probably carcinogenic to humans (Group 2A) or possibly

carcinogenic to humans (Group 2B).

Chemical Name	ACGIH	IARC	NTP	OSHA
ETHYL ALCOHOL	A3	Group 1	Known	X
64-17-5				
LIMONENE		Group 3		
5989-27-5		·		

ACGIH (American Conference of Governmental Industrial Hygienists)

A3 - Animal Carcinogen

IARC (International Agency for Research on Cancer)

Group 1 - Carcinogenic to Humans

Group 3 - Not Classifiable as to Carcinogenicity in Humans

NTP (National Toxicology Program)

Known - Known Carcinogen

OSHA (Occupational Safety and Health Administration of the US Department of Labor)

X - Present

Reproductive toxicity Specific target organ systemic toxicity (single exposure) No information available. No information available.

Specific target organ systemic toxicity (repeated exposure)

No information available.

icity (repeated exposure)

Chronic toxicity

Repeated contact ma

Repeated contact may cause allergic reactions in very susceptible persons. Avoid repeated exposure. May cause adverse liver effects. Contains a known or suspected reproductive

toxin.

Target Organ Effects Blood, Central nervous system, Eyes, Liver, Reproductive system, Respiratory system,

Skin.

Aspiration hazard No information available.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document

. mg/kg mg/l

12. ECOLOGICAL INFORMATION

Ecotoxicity

Harmful to aquatic life with long lasting effects

40.083% of the mixture consists of components(s) of unknown hazards to the aquatic environment

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Chemical Name	log Pow
ETHYL ALCOHOL	-0.32
64-17-5	

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment

Waste Disposal Methods It must undergo special treatment, e.g. at suitable disposal site, to comply with local

regulations.

Contaminated packaging Do not reuse container.

US EPA Waste Number D001

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical Name	California Hazardous Waste Status
ETHYL ALCOHOL 64-17-5	Toxic Ignitable
04-17-5	

LIMONENE	Toxic
5989-27-5	

14. TRANSPORT INFORMATION

DOT/ADR

UN/ID No 1197

Proper shipping name EXTRACTS, FLAVOURING, LIQUID

Hazard class 3
Packing Group III
ERG Code 127

ICAO/IATA

UN/ID No 1197

Proper shipping name EXTRACTS, FLAVOURING, LIQUID

Hazard class 3
Packing Group III
ERG Code 127

IMDG / IMO

UN/ID No 1197

Proper shipping name EXTRACTS, FLAVOURING, LIQUID

Hazard class 3
Packing Group III

15. REGULATORY INFORMATION

International Inventories

Complies **TSCA** Complies **DSL/NDSL** Complies **EINECS/ELINCS ENCS** Complies **IECSC** Complies **KECL** Complies **PICCS** Complies **AICS** Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

U.S. Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Acute Health Hazard

Yes

Chronic Health HazardnoFire HazardYesSudden Release of Pressure HazardnoReactive Hazardno

Clean Water Act

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

U.S. State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals:

Chemical Name	California Prop. 65
ETHYL ALCOHOL - 64-17-5	Carcinogen
	Developmental

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
ETHYL ALCOHOL	X	X	X
64-17-5			

U.S. EPA Label information

16. OTHER INFORMATION

NFPA Health Hazard 2 Flammability 3 Instability 0 Physical and chemical hazards *

HMIS Health Hazard 2 Flammability 3 Physical Hazard 0 Personal protection b

Health Hazard 2 Flammability 3 Physical Hazard 0 Personal protection b

Revision Date 01-Nov-2016

Revision Note No information available

Revision# 1

WARNING/DISCLAIMER:

Apex Flavors, Inc.'s products are sold exclusively for use in food and drink for human consumption. These products have not been tested, nor have they been deemed safe, for inhalation or use in electronic smoking devices, electronic nicotine delivery systems, and electronic cigarettes or similar devices (collectively "E-Cigarettes"). In supplying this product(s), Apex Flavors, Inc. instructs, and purchasing recipient confirms, that this product(s) will not be used in connection with the manufacture and distribution of E-Cigarettes or any component thereof. Recipients of our products that use them outside of their intended use of food or drink do so at their own risk and without warranty, either expressed or implied, from Apex Flavors, Inc. or its suppliers. The user assumes all liability for loss, injury, damage, or expense resulting from such uses.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

end