



1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product identifier

Product Code(s) 464BEV
Product name PURE BITTER ORANGE EXTRACT, NATURAL

UN/ID No 1197

Recommended use of the chemical and restrictions on use

Recommended Use No information available.
Uses advised against No information available

Manufacturer Apex Flavors, Inc.
 1371 Brass Mill Rd.
 Suite A
 Belcamp, MD 21017
 (410) 565-6600

Emergency telephone
 Chemtrec: 1-800-424-9300 for US/ 703-527-3887 outside US

2. HAZARDS IDENTIFICATION

Classification

Serious eye damage/eye irritation	Category 2A
Skin Sensitization	Category 1
Carcinogenicity	Category 1A
Flammable liquids	Category 3

GHS Label elements, including precautionary statements

Emergency Overview

Danger

Hazard Statements
 Causes serious eye irritation
 May cause an allergic skin reaction
 May cause cancer
 Flammable liquid and vapor

Appearance clear **Physical state** liquid **Odor** orange

Precautionary Statements - Response
 IF exposed or concerned: Get medical advice/attention
 Specific treatment (see .? on this label)

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 If eye irritation persists: Get medical advice/attention
 If skin irritation or rash occurs: Get medical advice/attention
 Wash contaminated clothing before reuse
 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
 In case of fire: Use CO₂, dry chemical, or foam for extinction

Precautionary Statements - Storage

Store locked up
 Store in a well-ventilated place. Keep cool

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)**Other information**

- Causes mild skin irritation
- Harmful to aquatic life with long lasting effects
- Toxic to aquatic life

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS-No	Weight %	Trade Secret
ETHYL ALCOHOL	64-17-5	50-90%	*
LIMONENE	5989-27-5	1-5%	*

4. FIRST AID MEASURES

First aid measures for different exposure routes

Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If symptoms persist, call a physician.
Skin contact	Wash off immediately with plenty of water for at least 15 minutes. If skin irritation persists, call a physician. Wash off immediately with soap and plenty of water.
Inhalation	Move to fresh air. If symptoms persist, call a physician.
Ingestion	Do NOT induce vomiting. Drink plenty of water. Immediate medical attention is not required. Rinse mouth.
Self-protection of the first aider	Use personal protective equipment.

Most important symptoms/effects, acute and delayed

Main Symptoms Hives.

Indication of immediate medical attention and special treatment needed, if necessary

Note to physicians May cause sensitization in susceptible persons.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media

Decomposition by contact with water may generate vapors which can be ignited by heat or open flame.

Specific hazards arising from the chemical

Thermal decomposition can lead to release of irritating gases and vapors. In the event of fire and/or explosion do not breathe fumes. May cause sensitization in susceptible persons.

Explosion data

Sensitivity to Mechanical Impact none.

Sensitivity to Static Discharge Yes.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Use personal protective equipment. Avoid contact with eyes and skin.

Environmental precautions

Environmental precautions Prevent entry into waterways, sewers, basements or confined areas. Do not flush into surface water or sanitary sewer system. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.

Methods and materials for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Soak up with inert absorbent material. Pick up and transfer to properly labeled containers. After cleaning, flush away traces with water. Prevent product from entering drains.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Ensure adequate ventilation. Use personal protective equipment as required.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep out of the reach of children. Keep container tightly closed. Keep containers tightly closed in a cool, well-ventilated place.

Incompatible products None known based on information supplied.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
ETHYL ALCOHOL 64-17-5	STEL: 1000 ppm	TWA: 1000 ppm TWA: 1900 mg/m ³ (vacated) TWA: 1000 ppm (vacated) TWA: 1900 mg/m ³	IDLH: 3300 ppm TWA: 1000 ppm TWA: 1900 mg/m ³

NIOSH IDLH: *Immediately Dangerous to Life or Health*

Other Exposure Guidelines Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

Exposure controls

Engineering Controls	Showers Eyewash stations Ventilation systems.
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Individual protection measures, such as personal protective equipment

Eye/face protection	Tightly fitting safety goggles.
Skin and body protection	Chemical resistant apron.
Respiratory protection	If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations When using, do not eat, drink or smoke. Wash contaminated clothing before reuse.

9. PHYSICAL AND CHEMICAL PROPERTIES**Physical and chemical properties**

Physical state	liquid
Appearance	clear
Odor	orange
Color	greenish-yellow orange

<u>Property</u>	<u>Values</u>	<u>Method</u>
pH		No information available
Melting/freezing point		FCC Method
Boiling point/boiling range		FCC Method
Flash Point	23 °C / 74 °F	Closed cup
Evaporation rate	No information available	No information available
Flammability (solid, gas)	No information available	No information available
Flammability Limits in Air		No information available
Upper flammability limit	No information available	
lower flammability limit	No information available	
Vapor pressure mm Hg 20°C		No information available
Vapor density		No information available
Specific Gravity @ 25C		FCC Method
0.8963 - 0.9263		
Specific Gravity @ 20C	0.8993 - 0.9293	FCC Method
Refractive Index	1.3503 - 1.3803	FCC Method
Water solubility	Practically insoluble	
Solubility in other solvents		No information available
Partition coefficient: n-octanol/water		No information available
Autoignition temperature	No information available	No information available
Decomposition temperature		No information available
Viscosity, kinematic	No information available	No information available
Viscosity, dynamic	No information available	
Explosive properties	No information available	
Oxidizing Properties	No information available	

Other information

Softening point	No information available
Molecular Weight	No information available
VOC Content(%)	No information available
Density VALUE	No information available
Bulk Density VALUE	No information available

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of hazardous reactions

None under normal processing.

Conditions to Avoid

Extremes of temperature and direct sunlight.

Incompatible Materials

None known based on information supplied.

Hazardous Decomposition Products

None known based on information supplied.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information Product does not present an acute toxicity hazard based on known information

Inhalation There is no data available for this product.

Eye contact There is no data available for this product.

Skin contact There is no data available for this product.

Ingestion There is no data available for this product.

Chemical Name	Oral LD50	Dermal LD50	LC50 Inhalation
ETHYL ALCOHOL 64-17-5	7060 mg/kg (Rat)	-	124.7 mg/L (Rat) 4 h
LIMONENE 5989-27-5	4400 mg/kg (Rat)	2000 mg/kg (Rabbit)	-

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization No information available.

Germ Cell Mutagenicity No information available.

Carcinogenicity This product contains one or more substances which are classified by IARC as carcinogenic to humans (Group I), probably carcinogenic to humans (Group 2A) or possibly carcinogenic to humans (Group 2B).

Chemical Name	ACGIH	IARC	NTP	OSHA
ETHYL ALCOHOL 64-17-5	A3	Group 1	Known	X
LIMONENE 5989-27-5		Group 3		

ACGIH (American Conference of Governmental Industrial Hygienists)

A3 - Animal Carcinogen

IARC (International Agency for Research on Cancer)

Group 1 - Carcinogenic to Humans

Group 3 - Not Classifiable as to Carcinogenicity in Humans
 NTP (National Toxicology Program)
 Known - Known Carcinogen
 OSHA (Occupational Safety and Health Administration of the US Department of Labor)
 X - Present

Reproductive toxicity	No information available.
Specific target organ systemic toxicity (single exposure)	No information available.
Specific target organ systemic toxicity (repeated exposure)	No information available.
Chronic toxicity	Repeated contact may cause allergic reactions in very susceptible persons. Avoid repeated exposure. May cause adverse liver effects. Contains a known or suspected reproductive toxin.
Target Organ Effects	Blood, Central nervous system, Eyes, Liver, Reproductive system, Respiratory system, Skin.
Aspiration hazard	No information available.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document

. mg/kg mg/l

12. ECOLOGICAL INFORMATION

Ecotoxicity

Harmful to aquatic life with long lasting effects

40.083% of the mixture consists of component(s) of unknown hazards to the aquatic environment

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Chemical Name	log Pow
ETHYL ALCOHOL 64-17-5	-0.32

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment

Waste Disposal Methods	It must undergo special treatment, e.g. at suitable disposal site, to comply with local regulations.
Contaminated packaging	Do not reuse container.
US EPA Waste Number	D001

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical Name	California Hazardous Waste Status
ETHYL ALCOHOL 64-17-5	Toxic Ignitable

LIMONENE 5989-27-5	Toxic
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14. TRANSPORT INFORMATION

DOT/ADR

UN/ID No	1197
Proper shipping name	EXTRACTS, FLAVOURING, LIQUID
Hazard class	3
Packing Group	III
ERG Code	127

ICAO/IATA

UN/ID No	1197
Proper shipping name	EXTRACTS, FLAVOURING, LIQUID
Hazard class	3
Packing Group	III
ERG Code	127

IMDG / IMO

UN/ID No	1197
Proper shipping name	EXTRACTS, FLAVOURING, LIQUID
Hazard class	3
Packing Group	III

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
 DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
 EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
 ENCS - Japan Existing and New Chemical Substances
 IECSC - China Inventory of Existing Chemical Substances
 KECL - Korean Existing and Evaluated Chemical Substances
 PICCS - Philippines Inventory of Chemicals and Chemical Substances
 AICS - Australian Inventory of Chemical Substances

U.S. Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Acute Health Hazard	Yes
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Chronic Health Hazard	no
Fire Hazard	Yes
Sudden Release of Pressure Hazard	no
Reactive Hazard	no

Clean Water Act

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

U.S. State Regulations**California Proposition 65**

This product contains the following Proposition 65 chemicals:

Chemical Name	California Prop. 65
ETHYL ALCOHOL - 64-17-5	Carcinogen Developmental

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
ETHYL ALCOHOL 64-17-5	X	X	X

U.S. EPA Label information**16. OTHER INFORMATION**

NFPA	Health Hazard 2	Flammability 3	Instability 0	Physical and chemical hazards *
HMIS	Health Hazard 2	Flammability 3	Physical Hazard 0	Personal protection b

Revision Date 01-Nov-2016
Revision Note No information available

Revision# 1

WARNING/DISCLAIMER:

Apex Flavors, Inc.'s products are sold exclusively for use in food and drink for human consumption. These products have not been tested, nor have they been deemed safe, for inhalation or use in electronic smoking devices, electronic nicotine delivery systems, and electronic cigarettes or similar devices (collectively "E-Cigarettes"). In supplying this product(s), Apex Flavors, Inc. instructs, and purchasing recipient confirms, that this product(s) will not be used in connection with the manufacture and distribution of E-Cigarettes or any component thereof. Recipients of our products that use them outside of their intended use of food or drink do so at their own risk and without warranty, either expressed or implied, from Apex Flavors, Inc. or its suppliers. The user assumes all liability for loss, injury, damage, or expense resulting from such uses.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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