



**1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING**

**1.1. Product identifier**

**Number** 295

**Manufacturer** Apex Flavors, Inc.  
1371 Brass Mill Rd.  
Suite A  
Belcamp, MD 21017  
(410) 565-6600

**Product name** LIMONCELLO TYPE EXTRACT, NATURAL & ARTIFICIAL

**Pure substance/mixture** Mixture

**1.2. Relevant identified uses of the substance or mixture and uses advised against**

**Recommended Use** No information available

**1.3. Details of the supplier of the safety data sheet**

For further information, please contact:

**E-mail Address** cpisano@apexflavors.com

**1.4. Emergency telephone number**

**Emergency telephone** Chemtrec: 1-800-424-9300 for US/ 703-527-3887 outside US

**2. HAZARDS IDENTIFICATION**

**2.1. Classification of the substance or mixture**

Skin corrosion/irritation	Category 3
Serious eye damage/eye irritation	Category 2A
Skin sensitization	Category 1
Carcinogenicity	Category 1A
Acute aquatic toxicity	Category 2
Chronic aquatic toxicity	Category 3
Flammable liquids	Category 2

**Classification according to EU Directives 67/548/EEC or 1999/45/EC**  
For the full text of the R-phrases mentioned in this Section, see Section 16

**2.2. Label elements**

**Signal Word**

Danger

**Hazard Statements**

H316 - Causes mild skin irritation  
 H317 - May cause an allergic skin reaction  
 H319 - Causes serious eye irritation  
 H350 - May cause cancer  
 H401 - Toxic to aquatic life  
 H412 - Harmful to aquatic life with long lasting effects

**Precautionary Statements**

P280 - Wear eye protection/ face protection  
 P321 - Specific treatment (see .? on this label)  
 P201 - Obtain special instructions before use  
 P281 - Use personal protective equipment as required  
 P308 + P313 - IF exposed or concerned: Get medical advice/ attention  
 P370 + P378 - In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction  
 P210 - Keep away from heat/sparks/open flames/hot surfaces. - No smoking

**2.3. Other information****3. COMPOSITION/INFORMATION ON INGREDIENTS****3.1 Substances**

Chemical Name	EC-No	CAS-No	Alternate CAS #	Weight %	Classification according to Directive 67/548/EEC or 1999/45/EC	Classification according to Regulation (EC) No. 1272/2008 [CLP]	REACH Registration Number
ETHYL ALCOHOL	200-578-6	64-17-5		50-90%	F; R11	Flam. Liq. 2 (H225) Flam. Liq. 2 (H225)	No data available
LIMONENE	227-813-5	5989-27-5		1-5%	R10, XI; R38, XI; R43, N; R50/53;	Aquatic Acute 1 (H400) Skin Sens. 1 (H317) Skin Irrit. 2 (H316) Asp. Tox. 1 (H304) Aquatic Chronic 1 (H410) Flam. Liq. 3 (H226)	No data available

PINENES	201-291-9	80-56-8		<1	R10, XI; R43, N; R50/53, XN; R65;	Aquatic Acute 1 (H400) Skin Sens. 1 (H317) Skin Irrit. 3 (H316) Asp. Tox. 1 (H304) Aquatic Chronic 1 (H410) Acute Tox. 5 (H303) Flam. Liq. 3 (H226)	No data available
CITRAL	226-394-6	5392-40-5		<1	XI; R38, XI; R43;	Aquatic Acute 2 (H401) Skin Sens. 1 (H317) Skin Irrit. 2 (H316) Acute Tox. 5 (H303) Acute Tox. 5 (H313) Flam. Liq. 4 (H227)	No data available

For the full text of the R-phrases mentioned in this Section, see Section 16

## 4. FIRST AID MEASURES

### 4.1. Description of first aid measures

<b>Eye contact</b>	Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.
<b>Skin contact</b>	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes.
<b>Ingestion</b>	Clean mouth with water and drink afterwards plenty of water.
<b>Inhalation</b>	Move to fresh air.

### 4.2. Most important symptoms and effects, both acute and delayed

### 4.3. Indication of any immediate medical attention and special treatment needed

**Note to physicians** Treat symptomatically

## 5. FIRE-FIGHTING MEASURES

### 5.1. Extinguishing media

#### Suitable Extinguishing Media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment

#### Extinguishing media which shall not be used for safety reasons

No information available

### 5.2. Special hazards arising from the substance or mixture

#### Special Hazard

None

### 5.3. Advice for firefighters

#### Special protective equipment for fire-fighters

As in any fire, wear self-contained breathing apparatus and full protective gear

## 6. ACCIDENTAL RELEASE MEASURES

### 6.1. Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation.

See Section 12 for additional Ecological Information

### 6.2. Environmental precautions

Prevent further leakage or spillage if safe to do so.

### 6.3. Methods and material for containment and cleaning up

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust)

## 7. HANDLING AND STORAGE

### 7.1. Precautions for safe handling

Ensure adequate ventilation.

### 7.2. Conditions for safe storage, including any incompatibilities

Keep container tightly closed in a dry and well-ventilated place.

### 7.3 Specific end use(s)

Exposure scenario N/A

Other Guidelines N/A

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1. Control parameters

**Exposure limits** This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies

Chemical Name	European Union	The United Kingdom	France	Spain	Germany
ETHYL ALCOHOL 64-17-5		STEL: 3000 ppm STEL: 5760 mg/m <sup>3</sup> TWA: 1000 ppm TWA: 1920 mg/m <sup>3</sup>	VME: 1000 ppm VME: 1900 mg/m <sup>3</sup> VLCT: 5000 ppm VLCT: 9500 mg/m <sup>3</sup>	VLA-ED: 1000 ppm VLA-ED: 1910 mg/m <sup>3</sup>	MAK: 500 ppm MAK: 960 mg/m <sup>3</sup> Ceiling / Peak: 1000 ppm Ceiling / Peak: 1920 mg/m <sup>3</sup> Skin TWA: 500 ppm TWA: 960 mg/m <sup>3</sup>
LIMONENE 5989-27-5					MAK: 20 ppm MAK: 110 mg/m <sup>3</sup> Ceiling / Peak: 40 ppm Ceiling / Peak: 220 mg/m <sup>3</sup> TWA: 20 ppm TWA: 110 mg/m <sup>3</sup>
PINENES 80-56-8				VLA-ED: 20 ppm VLA-ED: 113 mg/m <sup>3</sup>	

Chemical Name	Italy	Portugal	The Netherlands	Finland	Denmark
ETHYL ALCOHOL 64-17-5		TWA: 1000 ppm	Skin STEL: 1900 mg/m <sup>3</sup> TWA: 260 mg/m <sup>3</sup>	TWA: 1000 ppm TWA: 1900 mg/m <sup>3</sup> STEL: 1300 ppm STEL: 2500 mg/m <sup>3</sup>	TWA: 1000 ppm TWA: 1900 mg/m <sup>3</sup>
LIMONENE 5989-27-5				TWA: 25 ppm TWA: 140 mg/m <sup>3</sup> STEL: 50 ppm STEL: 280 mg/m <sup>3</sup>	

PINENES 80-56-8		TWA: 20 ppm			
<b>Chemical Name</b>	<b>Austria</b>	<b>Sweden - Occupational Exposure Limits - TLVs (LLVs)</b>	<b>Switzerland</b>	<b>Poland</b>	<b>Norway</b>
ETHYL ALCOHOL 64-17-5	STEL 2000 ppm STEL 3800 mg/m <sup>3</sup> MAK: 1000 ppm MAK: 1900 mg/m <sup>3</sup>	500 ppm NGV 1000 mg/m <sup>3</sup> NGV	STEL: 1000 ppm STEL: 1920 mg/m <sup>3</sup> MAK: 500 ppm MAK: 960 mg/m <sup>3</sup>	NDS: 1900 mg/m <sup>3</sup>	TWA: 500 ppm TWA: 950 mg/m <sup>3</sup> STEL: 625 ppm STEL: 1187.5 mg/m <sup>3</sup>
LIMONENE 5989-27-5			STEL: 40 ppm STEL: 220 mg/m <sup>3</sup> MAK: 20 ppm MAK: 110 mg/m <sup>3</sup>		TWA: 25 ppm TWA: 140 mg/m <sup>3</sup> STEL: 37.5 ppm STEL: 175 mg/m <sup>3</sup>
PINENES 80-56-8		25 ppm NGV 150 mg/m <sup>3</sup> NGV			TWA: 25 ppm TWA: 140 mg/m <sup>3</sup> Skin STEL: 37.5 ppm STEL: 175 mg/m <sup>3</sup>
<b>Component</b>			<b>Ireland</b>		
ETHYL ALCOHOL 64-17-5 ( 50-90% )			TWA: 1000 ppm TWA: 1900 mg/m <sup>3</sup>		

**Derived No Effect Level (DNEL)** No information available

**Predicted No Effect Concentration (PNEC)** No information available

## **8.2. Exposure controls**

**Engineering Controls** Ensure adequate ventilation, especially in confined areas

### **Personal protective equipment**

**Eye Protection** Tightly fitting safety goggles  
**Hand Protection** Protective gloves  
**Skin and body protection** Long sleeved clothing  
**Respiratory protection** When workers are facing concentrations above the exposure limit they must use appropriate certified respirators

**General Hygiene Considerations** Handle in accordance with good industrial hygiene and safety practice.

**Environmental Exposure Controls** No information available

## 9. PHYSICAL AND CHEMICAL PROPERTIES

### 9.1. Information on basic physical and chemical properties

<b>Physical state</b>	liquid	<b>Appearance</b>	clear
<b>Odor</b>	characteristic of fresh juicy lemon	<b>Color</b>	yellow
<b>Property</b>	<b>Values</b>	<b>Method</b>	
pH		No information available	
Melting/freezing point		No information available	
Boiling point/boiling range		FCC Method	
Flash Point	22 °C / 71 °F	Closed cup	
Evaporation rate		FCC Method	
Flammability (solid, gas)		No information available	
Flammability Limits in Air		No information available	
Upper flammability limit			
lower flammability limit			
Vapor pressure mm Hg 20°C		No information available	
Vapor density		No information available	
Relative density		No information available	
Specific Gravity @ 25C	0.8734 - 0.9034	FCC Method	
Specific Gravity @ 20C	0.8764 - 0.9064	FCC Method	
Refractive Index	1.3519 - 1.3819	FCC Method	
Water solubility		No information available	
Partition coefficient: n-octanol/water		No information available	
Autoignition temperature		No information available	
Decomposition temperature		No information available	
Viscosity, dynamic		No information available	
Explosive properties	No information available		
Oxidizing Properties	No information available		

### 9.2. Other information

VOC Content(%)	67.9121164083481
Molecular Weight	No information available

## 10. STABILITY AND REACTIVITY

### 10.1. Reactivity

#### 10.2. Chemical stability

Stable under normal conditions

#### 10.3. Possibility of hazardous reactions

#### 10.4. Conditions to avoid

Heat, flames and sparks

#### 10.5. Incompatible materials

No materials to be especially mentioned

#### 10.6. Hazardous decomposition products

None under normal use conditions

## 11. TOXICOLOGICAL INFORMATION

### 11.1. Information on toxicological effects

#### Acute toxicity

Inhalation	There is no data available for this product
Eye contact	There is no data available for this product
Skin contact	There is no data available for this product
Ingestion	There is no data available for this product
Acute toxicity	29.85907694% of the mixture consists of ingredient(s) of unknown toxicity

The following values are calculated based on chapter 3.1 of the GHS document (Rev. 1, 2005):

Oral	7,067.00 mg/kg
Dermal	81,923.00 mg/kg
Mist	69,881.03 mg/l

Chemical Name	Oral LD50	Dermal LD50	LC50 Inhalation
ETHYL ALCOHOL	7060 mg/kg ( Rat )		124.7 mg/L ( Rat ) 4 h
LIMONENE	4400 mg/kg ( Rat )	2000 mg/kg ( Rabbit )	
PINENES	2100 mg/kg ( Rat )	5000 mg/kg ( Rat )	
CITRAL	4950 mg/kg ( Rat )	2250 mg/kg ( Rabbit ) 2000 mg/kg ( Rat )	

Skin corrosion/irritation	No information available
Eye damage/irritation	No information available
Sensitization	No information available
Germ Cell Mutagenicity	No information available
Carcinogenicity	No information available
Specific target organ systemic toxicity (single exposure)	No information available
Specific target organ systemic toxicity (repeated exposure)	No information available
Target Organ Effects	Blood Central nervous system Eyes Liver Reproductive system Respiratory system Skin
Aspiration hazard	No information available

## 12. ECOLOGICAL INFORMATION

### 12.1. Toxicity

Ecotoxicity effects	Contains no substances known to be hazardous to the environment or not degradable in waste water treatment plants
---------------------	---

Chemical Name	Toxicity to algae	Toxicity to fish	Toxicity to daphnia and other aquatic invertebrates

ETHYL ALCOHOL		12.0 - 16.0: 96 h Oncorhynchus mykiss mL/L LC50 static 100: 96 h Pimephales promelas mg/L LC50 static 13400 - 15100: 96 h Pimephales promelas mg/L LC50 flow-through	9268 - 14221: 48 h Daphnia magna mg/L LC50 10800: 24 h Daphnia magna mg/L EC50 2: 48 h Daphnia magna mg/L EC50 Static
LIMONENE		0.619-0.796: 96 h Pimephales promelas mg/L LC50 flow-through 35: 96 h Oncorhynchus mykiss mg/L LC50	
PINENES		0.28: 96 h Pimephales promelas mg/L LC50 static	41: 48 h Daphnia magna mg/L LC50
CITRAL	16: 72 h Desmodemus subspicatus mg/L EC50 19: 96 h Desmodemus subspicatus mg/L EC50	4.6-10: 96 h Leuciscus idus mg/L LC50 static	7: 48 h Daphnia magna mg/L EC50

**12.2. Persistence and degradability**

No information available

**12.3. Bioaccumulative potential**

No information available

Chemical Name	log Pow
ETHYL ALCOHOL	-0.32
PINENES	4.1
CITRAL	2.76

**12.4. Mobility in soil**

No information available

**12.5. Results of PBT and vPvB assessment****12.6. Other adverse effects****13. DISPOSAL CONSIDERATIONS****13.1. Waste treatment methods**

**Waste from residues / unused products** Dispose of in accordance with local regulations

**Contaminated packaging** Empty containers should be taken to an approved waste handling site for recycling or disposal

**14. TRANSPORT INFORMATION****DOT****IMDG / IMO**

**Proper shipping name** EXTRACTS, FLAVOURING, LIQUID  
**Hazard class** 3  
**UN/ID No** 1197  
**Packing Group** II

**ICAO/IATA**

**UN/ID No** 1197  
**Proper shipping name** EXTRACTS, FLAVOURING, LIQUID



Hazard class 3  
 Packing Group II  
 ERG Code 127

## 15. REGULATORY INFORMATION

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### WGK Classification

Chemical Name	Germany - Water Classification (VwVwS) - Annex 2 - Water Hazard Classes
ETHYL ALCOHOL 64-17-5	Hazard Class 1
CITRAL 5392-40-5	Hazard Class 1

#### International Inventories

All of the components in the product are on the following inventory lists: Canada (DSL/NDSL), Europe (EINECS/ELINCS/NLP), Australia (AICS), China (IECSC), Philippines (PICCS).

TSCA -  
 EINECS/ELINCS - Complies  
 DSL/NDSL - Complies  
 PICCS - Complies  
 ENCS -  
 IECSC - Complies  
 AICS - Complies  
 KECL -

#### Legend

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory  
 EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances  
 DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List  
 PICCS - Philippines Inventory of Chemicals and Chemical Substances  
 ENCS - Japan Existing and New Chemical Substances  
 IECSC - China Inventory of Existing Chemical Substances  
 AICS - Australian Inventory of Chemical Substances  
 KECL - Korean Existing and Evaluated Chemical Substances

### 15.2. Chemical safety assessment

## 16. OTHER INFORMATION

#### Full text of H-Statements referred to under sections 2 and 3

H401 - Toxic to aquatic life H317 - May cause an allergic skin reaction H316 - Causes mild skin irritation H303 - May be harmful if swallowed H313 - May be harmful in contact with skin H227 - Combustible liquid H400 - Very toxic to aquatic life H304 - May be fatal if swallowed and enters airways H410 - Very toxic to aquatic life with long lasting effects H226 - Flammable liquid and vapor H225 - Highly flammable liquid and vapor

Revision Date 17-Feb-2016  
 Revision Note Not applicable.  
 Revision# 1

This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006.

**WARNING/DISCLAIMER:**

Apex Flavors, Inc.'s products are sold exclusively for use in food and drink for human consumption. These products have not been tested, nor have they been deemed safe, for inhalation or use in electronic smoking devices, electronic nicotine delivery systems, and electronic cigarettes or similar devices (collectively "E-Cigarettes"). In supplying this product(s), Apex Flavors, Inc. instructs, and purchasing recipient confirms, that this product(s) will not be used in connection with the manufacture and distribution of E-Cigarettes or any component thereof. Recipients of our products that use them outside of their intended use of food or drink do so at their own risk and without warranty, either expressed or implied, from Apex Flavors, Inc. or its suppliers. The user assumes all liability for loss, injury, damage, or expense resulting from such uses.

**Disclaimer**

The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.