APEX FLAVORS, INC.

SAFETY DATA SHEET.

Version 1

1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Number 545BEV

Manufacturer

Apex Flavors, Inc.
1371 Brass Mill Rd.
Suite A
Belcamp, MD 21017
(410) 565-6600

Product name YUZU EXTRACT, NATURAL
Pure substance/mixture Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Not for direct consumption

1.3. Details of the supplier of the safety data sheet

For further information, please contact:

E-mail Address cpisano@apexflavors.com

1.4. Emergency telephone number

Emergency telephone Chemtrec: 1-800-424-9300 for US/ 703-527-3887 outside US

2. HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

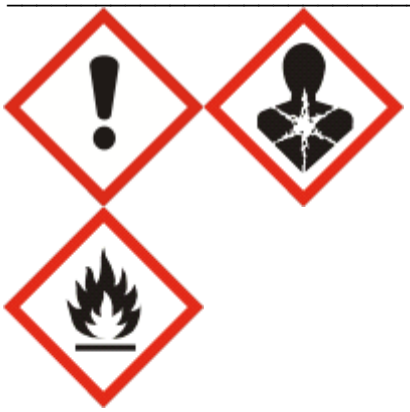
Skin corrosion/irritation	Category 3
Serious eye damage/eye irritation	Category 2A
Skin sensitization	Category 1
Carcinogenicity	Category 1A
Acute aquatic toxicity	Category 2
Chronic aquatic toxicity	Category 3
Flammable liquids	Category 3

Classification according to EU Directives 67/548/EEC or 1999/45/EC
For the full text of the R-phrases mentioned in this Section, see Section 16

Symbol(s)
Xi - Irritant

R-code(s)
R43 - R52/53

2.2. Label elements



Signal Word
Danger

Hazard Statements
H316 - Causes mild skin irritation
H319 - Causes serious eye irritation
H317 - May cause an allergic skin reaction
H350 - May cause cancer
H401 - Toxic to aquatic life
H412 - Harmful to aquatic life with long lasting effects

H226 - Flammable liquid and vapor

Precautionary Statements
P280 - Wear eye protection/ face protection
P321 - Specific treatment (see .? on this label)
P201 - Obtain special instructions before use
P281 - Use personal protective equipment as required
P308 + P313 - IF exposed or concerned: Get medical advice/ attention
P370 + P378 - In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction
P210 - Keep away from heat/sparks/open flames/hot surfaces. - No smoking

2.3. Other information

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

Chemical Name	EC-No	CAS-No	Alternate CAS #	Weight %	Classification according to Directive 67/548/EEC or 1999/45/EC	Classification according to Regulation (EC) No. 1272/2008 [CLP]	REACH Registration Number
ETHYL ALCOHOL	200-578-6	64-17-5		50-90%	F; R11	Flam. Liq. 2 (H225) Eye Irrit. 1 (H319)	No data available
LIMONENE	227-813-5	5989-27-5		1-5%	R10, XI; R38, XI; R43, N; R50/53;	Aquatic Acute 1 (H400) Skin Sens. 1 (H317) Skin Irrit. 1 (H315) Asp. Tox. 1 (H304) Aquatic Chronic 1 (H410) Flam. Liq. 3 (H226)	No data available
PINENES	201-291-9	80-56-8		<1	R10, XI; R43, N; R50/53, XN; R65;	Aquatic Acute 1 (H400) Skin Sens. 1 (H317) Skin Irrit. 1 (H315) Asp. Tox. 1 (H304) Aquatic Chronic 1 (H410)	No data available

						Acute Tox. 5 (H303) Flam. Liq. 3 (H226)	

For the full text of the R-phrases mentioned in this Section, see Section 16

4. FIRST AID MEASURES

4.1. Description of first aid measures

Eye contact Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes If symptoms persist, call a physician

Skin contact Wash off immediately with plenty of water for at least 15 minutes. If skin irritation persists, call a physician. Wash off immediately with soap and plenty of water.

Ingestion Do NOT induce vomiting. Drink plenty of water. Immediate medical attention is not required. Rinse mouth.

Inhalation Move to fresh air. If symptoms persist, call a physician.

Self-protection of the first aider Use personal protective equipment

4.2. Most important symptoms and effects, both acute and delayed

4.3. Indication of any immediate medical attention and special treatment needed

Note to physicians May cause sensitization in susceptible persons

5. FIRE-FIGHTING MEASURES

5.1. Extinguishing media

Suitable Extinguishing Media
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment

Extinguishing media which shall not be used for safety reasons
No information available

5.2. Special hazards arising from the substance or mixture

Special Hazard
None

5.3. Advice for firefighters

Special protective equipment for fire-fighters
As in any fire, wear self-contained breathing apparatus and full protective gear

6. ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. Avoid contact with eyes and skin.

See Section 12 for additional Ecological Information

6.2. Environmental precautions

Prevent entry into waterways, sewers, basements or confined areas. Do not flush into surface water or sanitary sewer system. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.

6.3. Methods and material for containment and cleaning up

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust)

7. HANDLING AND STORAGE

7.1. Precautions for safe handling

Ensure adequate ventilation. Use personal protective equipment as required.

7.2. Conditions for safe storage, including any incompatibilities

Keep out of the reach of children. Keep container tightly closed. Keep containers tightly closed in a cool, well-ventilated place.

7.3 Specific end use(s)

Exposure scenario N/A

Other Guidelines N/A

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Exposure limits This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies

Chemical Name	European Union	The United Kingdom	France	Spain	Germany
ETHYL ALCOHOL 64-17-5		STEL: 3000 ppm STEL: 5760 mg/m³ TWA: 1000 ppm TWA: 1920 mg/m³	VME: 1000 ppm VME: 1900 mg/m³ VLCT: 5000 ppm VLCT: 9500 mg/m³	VLA-ED: 1000 ppm VLA-ED: 1910 mg/m³	MAK: 500 ppm MAK: 960 mg/m³ Ceiling / Peak: 1000 ppm Ceiling / Peak: 1920 mg/m³ Skin TWA: 500 ppm TWA: 960 mg/m³
LIMONENE 5989-27-5					MAK: 20 ppm MAK: 110 mg/m³ Ceiling / Peak: 40 ppm Ceiling / Peak: 220 mg/m³ TWA: 20 ppm TWA: 110 mg/m³
PINENES 80-56-8				VLA-ED: 20 ppm VLA-ED: 113 mg/m³	

Chemical Name	Italy	Portugal	The Netherlands	Finland	Denmark
ETHYL ALCOHOL 64-17-5		TWA: 1000 ppm	Skin STEL: 1900 mg/m³ TWA: 260 mg/m³	TWA: 1000 ppm TWA: 1900 mg/m³ STEL: 1300 ppm STEL: 2500 mg/m³	TWA: 1000 ppm TWA: 1900 mg/m³
LIMONENE 5989-27-5				TWA: 25 ppm TWA: 140 mg/m³ STEL: 50 ppm STEL: 280 mg/m³	
PINENES 80-56-8		TWA: 20 ppm			

Chemical Name	Austria	Sweden - Occupational Exposure Limits - TLVs (LLVs)	Switzerland	Poland	Norway
ETHYL ALCOHOL	STEL 2000 ppm STEL	500 ppm NGV 1000	STEL: 1000 ppm	NDS: 1900 mg/m³	TWA: 500 ppm TWA:

64-17-5	3800 mg/m³ MAK: 1000 ppm MAK: 1900 mg/m³	mg/m³ NGV	STEL: 1920 mg/m³ MAK: 500 ppm MAK: 960 mg/m³		950 mg/m³ STEL: 625 ppm STEL: 1187.5 mg/m³
LIMONENE 5989-27-5			STEL: 40 ppm STEL: 220 mg/m³ MAK: 20 ppm MAK: 110 mg/m³		TWA: 25 ppm TWA: 140 mg/m³ STEL: 37.5 ppm STEL: 175 mg/m³
PINENES 80-56-8		25 ppm NGV 150 mg/m³ NGV			TWA: 25 ppm TWA: 140 mg/m³ Skin STEL: 37.5 ppm STEL: 175 mg/m³

Component	Ireland
ETHYL ALCOHOL 64-17-5 (50-90%)	TWA: 1000 ppm TWA: 1900 mg/m³

Derived No Effect Level (DNEL) No information available

Predicted No Effect Concentration (PNEC) No information available

8.2. Exposure controls

Engineering Controls Ensure adequate ventilation, especially in confined areas

Personal protective equipment

Eye Protection Tightly fitting safety goggles

Hand Protection Protective gloves

Skin and body protection Long sleeved clothing

Respiratory protection When workers are facing concentrations above the exposure limit they must use appropriate certified respirators

General Hygiene Considerations When using, do not eat, drink or smoke Wash contaminated clothing before reuse

Environmental Exposure Controls Do not allow material to contaminate ground water system

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state	liquid	**Appearance**	clear
Odor	characteristic of yuzu fruit	**Color**	very pale yellow

Property	Values	Method
pH		No information available
Melting/freezing point		No information available
Boiling point/boiling range		FCC Method
Flash Point	29 °C / 85 °F	Closed cup
Evaporation rate		FCC Method
Flammability (solid, gas)		No information available
Flammability Limits in Air		No information available
Upper flammability limit		
lower flammability limit		
Vapor pressure mm Hg 20°C		No information available
Vapor density		No information available
Relative density		No information available
Specific Gravity @ 25C	0.8961 - 0.9261	FCC Method
Specific Gravity @ 20C	0.8991 - 0.9291	FCC Method
Refractive Index	1.3484 - 1.3784	FCC Method
Water solubility		No information available
Partition coefficient: n-octanol/water		No information available
Autoignition temperature		No information available
Decomposition temperature		No information available
Viscosity, dynamic		No information available

Explosive properties	No information available
Oxidizing Properties	No information available

9.2. Other information

VOC Content(%)	58.44
Molecular Weight	No information available

10. STABILITY AND REACTIVITY

10.1. Reactivity

10.2. Chemical stability

Stable under normal conditions

10.3. Possibility of hazardous reactions

10.4. Conditions to avoid

Heat, flames and sparks

10.5. Incompatible materials

No materials to be especially mentioned

10.6. Hazardous decomposition products

None under normal use conditions

11. TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Acute toxicity

Inhalation There is no data available for this product

Eye contact There is no data available for this product

Skin contact There is no data available for this product

Ingestion There is no data available for this product

Acute toxicity 41.06% of the mixture consists of ingredient(s) of unknown toxicity

The following values are calculated based on chapter 3.1 of the GHS document (Rev. 1, 2005):

Oral 7,023.00 mg/kg
Dermal 84,200.00 mg/kg

Inhalation
Mist 68,447.35 mg/l

Skin corrosion/irritation No information available
Eye damage/irritation No information available
Sensitization No information available
Germ Cell Mutagenicity No information available
Carcinogenicity No information available

Specific target organ systemic toxicity (single exposure) No information available

Specific target organ systemic toxicity (repeated exposure) No information available

Target Organ Effects Blood Central nervous system Eyes Liver Reproductive system Respiratory system Skin

Aspiration hazard No information available

12. ECOLOGICAL INFORMATION

12.1. Toxicity

Ecotoxicity effects Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Chemical Name	Toxicity to algae	Toxicity to fish	Toxicity to daphnia and other aquatic invertebrates
ETHYL ALCOHOL		12.0 - 16.0: 96 h Oncorhynchus mykiss mL/L LC50 static 100: 96 h Pimephales promelas mg/L LC50 static 13400 - 15100: 96 h Pimephales promelas mg/L LC50 flow-through	9268 - 14221: 48 h Daphnia magna mg/L LC50 10800: 24 h Daphnia magna mg/L EC50 2: 48 h Daphnia magna mg/L EC50 Static
LIMONENE		0.619-0.796: 96 h Pimephales promelas mg/L LC50 flow-through 35: 96 h Oncorhynchus mykiss	

		mg/L LC50	
PINENES		0.28: 96 h Pimephales promelas mg/L LC50 static	41: 48 h Daphnia magna mg/L LC50

12.2. Persistence and degradability

No information available

12.3. Bioaccumulative potential

No information available

Chemical Name	log Pow
ETHYL ALCOHOL	-0.32
PINENES	4.1

12.4. Mobility in soil

No information available

12.5. Results of PBT and vPvB assessment

12.6. Other adverse effects

Endocrine Disruptor Information .? is a suspected endocrine disruptor

13. DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste from residues / unused products Dispose of in accordance with local regulations

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal

Other Information According to the European Waste Catalogue, Waste Codes are not product specific, but application specific Waste codes should be assigned by the user based on the application for which the product was used

14. TRANSPORT INFORMATION

DOT/ADR

UN/ID No 1197
Proper shipping name EXTRACTS, FLAVOURING, LIQUID
Hazard class 3
Packing Group III
ERG Code 127

IMDG / IMO

Proper shipping name EXTRACTS, FLAVOURING, LIQUID
Hazard class 3
UN/ID No 1197
Packing Group III

ICAO/IATA

UN/ID No 1197
Proper shipping name EXTRACTS, FLAVOURING, LIQUID
Hazard class 3
Packing Group III

15. REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

WGK Classification

Chemical Name	Germany - Water Classification (VwVwS) - Annex 2 - Water Hazard Classes
ETHYL ALCOHOL 64-17-5	Hazard Class 1

International Inventories
All of the components in the product are on the following Inventory lists: Canada (DSL/NDSL), China (IECSC), Japan (ENCS), Philippines (PICCS).

TSCA	-
EINECS/ELINCS	-
DSL/NDSL	Complies
PICCS	Complies
ENCS	Complies
IECSC	Complies
AICS	-
KECL	-

Legend
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
PICCS - Philippines Inventory of Chemicals and Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
AICS - Australian Inventory of Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances

15.2. Chemical safety assessment

16. OTHER INFORMATION

Risk Combination Phrases
R50/53 - Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment
R52/53 - Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment

Full text of H-Statements referred to under sections 2 and 3
H400 - Very toxic to aquatic life H317 - May cause an allergic skin reaction H315 - Causes skin irritation H304 - May be fatal if swallowed and enters airways H410 - Very toxic to aquatic life with long lasting effects H226 - Flammable liquid and vapor H225 - Highly flammable liquid and vapor H319 - Causes serious eye irritation H303 - May be harmful if swallowed

Revision Date 20-Dec-2017

Revision Note Not applicable.

Revision# 1

This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006.

WARNING/DISCLAIMER:
Apex Flavors, Inc.'s products are sold exclusively for use in food and drink for human consumption. These products have not been tested, nor have they been deemed safe, for inhalation or use in electronic smoking devices, electronic nicotine delivery systems, and electronic cigarettes or similar devices (collectively "E-Cigarettes"). In

supplying this product(s), Apex Flavors, Inc. instructs, and purchasing recipient confirms, that this product(s) will not be used in connection with the manufacture and distribution of E-Cigarettes or any component thereof. Recipients of our products that use them outside of their intended use of food or drink do so at their own risk and without warranty, either expressed or implied, from Apex Flavors, Inc. or its suppliers. The user assumes all liability for loss, injury, damage, or expense resulting from such uses.

Disclaimer

Food ingredients that are safe to be consumed in food products may pose hazards if not handled properly. This product is intended to be used in food products and, not intended to be consumed in its present form. The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.