



## 1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

### 1.1. Product identifier

**Number** 730CON

**Manufacturer** Apex Flavors, Inc.  
1371 Brass Mill Rd  
Suite A  
Belcamp, MD 21017  
(410) 565-6600

**Product name** BLOOD ORANGE TYPE, NATURAL FLAVOR BLEND (OIL SOLUBLE) # 2705

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

**Recommended Use** No information available

### 1.3. Details of the supplier of the safety data sheet

For further information, please contact:

**E-mail Address** cpisano@apexflavors.com

### 1.4. Emergency telephone number

**Emergency telephone** Chemtrec: 1-800-424-9300 for US/ 703-527-3887 outside US

## 2. HAZARDS IDENTIFICATION

### 2.1. Classification of the substance or mixture

Aspiration toxicity	Category 1
Acute oral toxicity	Category 5
Acute inhalation toxicity - dust/mist	Category 3
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Skin sensitization	Category 1
Acute aquatic toxicity	Category 2
Chronic aquatic toxicity	Category 2
Flammable liquids	Category 3

**Classification according to EU Directives 67/548/EEC or 1999/45/EC**  
For the full text of the R-phrases mentioned in this Section, see Section 16

### 2.2. Label elements



**Signal Word**

Danger

**Hazard Statements**

- H303 - May be harmful if swallowed
- H304 - May be fatal if swallowed and enters airways
- H315 - Causes skin irritation
- H317 - May cause an allergic skin reaction
- H319 - Causes serious eye irritation
- H331 - Toxic if inhaled
- H411 - Toxic to aquatic life with long lasting effects

H226 - Flammable liquid and vapor

**Precautionary Statements**

- P403 + P233 - Store in a well-ventilated place. Keep container tightly closed
- P280 - Wear eye protection/ face protection
- P321 - Specific treatment (see .? on this label)
- P301 + P310 - IF SWALLOWED: Immediately call a POISON CENTER or doctor/ physician
- P331 - Do NOT induce vomiting
- P370 + P378 - In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction
- P210 - Keep away from heat/sparks/open flames/hot surfaces. - No smoking

**2.3. Other information**

**3. COMPOSITION/INFORMATION ON INGREDIENTS**

**3.1 Substances**

Chemical Name	EC-No	CAS-No	Alternate CAS #	Weight %	Classification according to Directive 67/548/EEC or 1999/45/EC	Classification according to Regulation (EC) No. 1272/2008 [CLP]	REACH Registration Number
LIMONENE	227-813-5	5989-27-5		10-15%	R10, XI; R38, XI; R43, N; R50/53;	Aquatic Acute 1 (H400) Skin Sens. 1 (H317) Skin Irrit. 2 (H316) Asp. Tox. 1 (H304) Aquatic Chronic 1 (H410) Flam. Liq. 3 (H226)	No data available
ETHYL ALCOHOL	Present	64-17-5		5-10%	F; R11	Eye Irrit. 1 (H319) (EFFA) Flam. Liq. 2 (H225) (EFFA) Flam. Liq. 2 (H225)	No data available

BENZYL ALCOHOL	Present	100-51-6		5-10%	Xn; R20/22	Acute Tox. 4 (H302) Eye Irrit. 1 (H319) (EFFA) Acute Tox. 4 (H302) (EFFA) Acute Tox. 5 (H313)(EFFA) Acute Tox. 4 (H332)(EFFA) Eye Irrit. 1 (H319) Acute Tox. 4 (H302) Acute Tox. 5 (H313) Acute Tox. 4 (H332) Acute Tox. 4 (H332)	No data available
2-Butanone, 4-(4-hydroxyphenyl)-	Present	5471-51-2		1-5%	-	Acute Tox. 4 (H302) (EFFA)	No data available
CITRAL	226-394-6	5392-40-5		<1	XI; R38, XI; R43;	Aquatic Acute 2 (H401) Skin Sens. 1 (H317) Skin Irrit. 2 (H316) Acute Tox. 5 (H303) Acute Tox. 5 (H313) Flam. Liq. 4 (H227)	No data available

**For the full text of the R-phrases mentioned in this Section, see Section 16**

## 4. FIRST AID MEASURES

### 4.1. Description of first aid measures

<b>Eye contact</b>	Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.
<b>Skin contact</b>	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes.
<b>Ingestion</b>	Clean mouth with water and drink afterwards plenty of water.
<b>Inhalation</b>	Move to fresh air.

### 4.2. Most important symptoms and effects, both acute and delayed

### 4.3. Indication of any immediate medical attention and special treatment needed

**Note to physicians** Treat symptomatically

## 5. FIRE-FIGHTING MEASURES

### 5.1. Extinguishing media

**Suitable Extinguishing Media**

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment

**Extinguishing media which shall not be used for safety reasons**

No information available

### 5.2. Special hazards arising from the substance or mixture

**Special Hazard**

None

### 5.3. Advice for firefighters

**Special protective equipment for fire-fighters**

As in any fire, wear self-contained breathing apparatus and full protective gear

## 6. ACCIDENTAL RELEASE MEASURES

**6.1. Personal precautions, protective equipment and emergency procedures**

Ensure adequate ventilation.

See Section 12 for additional Ecological Information

**6.2. Environmental precautions**

Prevent further leakage or spillage if safe to do so.

**6.3. Methods and material for containment and cleaning up**

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust)

**7. HANDLING AND STORAGE**

**7.1. Precautions for safe handling**

Ensure adequate ventilation.

**7.2. Conditions for safe storage, including any incompatibilities**

Keep container tightly closed in a dry and well-ventilated place.

**7.3 Specific end use(s)**

Exposure scenario N/A

Other Guidelines N/A

**8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

**8.1. Control parameters**

**Exposure limits** This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies

Chemical Name	European Union	The United Kingdom	France	Spain	Germany
LIMONENE 5989-27-5					MAK: 20 ppm MAK: 110 mg/m <sup>3</sup> Ceiling / Peak: 40 ppm Ceiling / Peak: 220 mg/m <sup>3</sup> TWA: 20 ppm TWA: 110 mg/m <sup>3</sup>
ETHYL ALCOHOL 64-17-5		STEL: 3000 ppm STEL: 5760 mg/m <sup>3</sup> TWA: 1000 ppm TWA: 1920 mg/m <sup>3</sup>	TWA: 1000 ppm TWA: 1900 mg/m <sup>3</sup> STEL: 5000 ppm STEL: 9500 mg/m <sup>3</sup>	STEL: 1000 ppm STEL: 1910 mg/m <sup>3</sup>	TWA: 500 ppm TWA: 960 mg/m <sup>3</sup> Ceiling / Peak: 1000 ppm Ceiling / Peak: 1920 mg/m <sup>3</sup> Skin
<b>Component</b>	<b>Italy</b>	<b>Portugal</b>	<b>The Netherlands</b>	<b>Finland</b>	<b>Denmark</b>
LIMONENE 5989-27-5 ( 10-15% )				TWA: 25 ppm TWA: 140 mg/m <sup>3</sup> STEL: 50 ppm STEL: 280 mg/m <sup>3</sup>	

ETHYL ALCOHOL 64-17-5 ( 5-10% )		TWA: 1000 ppm	Skin STEL: 1900 mg/m <sup>3</sup> TWA: 260 mg/m <sup>3</sup>	TWA: 1000 ppm TWA: 1900 mg/m <sup>3</sup> STEL: 1300 ppm STEL: 2500 mg/m <sup>3</sup>	TWA: 1000 ppm TWA: 1900 mg/m <sup>3</sup>	
BENZYL ALCOHOL 100-51-6 ( 5-10% )				TWA: 10 ppm TWA: 45 mg/m <sup>3</sup>		
<b>Chemical Name</b>	<b>Austria</b>	<b>Sweden - Occupational Exposure Limits - TLVs (LLVs)</b>	<b>Switzerland</b>	<b>Poland</b>	<b>Norway</b>	LIMON 5989-
		STEL: 40 ppm STEL: 220 mg/m <sup>3</sup> MAK: 20 ppm MAK: 110 mg/m <sup>3</sup>		TWA: 25 ppm TWA: 140 mg/m <sup>3</sup> STEL: 37.5 ppm STEL: 175 mg/m <sup>3</sup>	ETHYL ALCOHOL 64-17-5	STEL 20 STEL 380 TWA: 10 TWA: 190
500 ppm NGV 1000 mg/m <sup>3</sup> NGV	STEL: 1000 ppm STEL: 1920 mg/m <sup>3</sup> TWA: 500 ppm TWA: 960 mg/m <sup>3</sup>	TWA: 1900 mg/m <sup>3</sup>	TWA: 500 ppm TWA: 950 mg/m <sup>3</sup> STEL: 625 ppm STEL: 1187.5 mg/m <sup>3</sup>	BENZYL ALCOHOL 100-51-6		
	TWA: 240 mg/m <sup>3</sup>					

**Derived No Effect Level (DNEL)** No information available

**Predicted No Effect Concentration (PNEC)** No information available

**8.2. Exposure controls**

**Engineering Controls** Ensure adequate ventilation, especially in confined areas

**Personal protective equipment**

- Eye Protection** Tightly fitting safety goggles
- Hand Protection** Protective gloves
- Skin and body protection** Long sleeved clothing
- Respiratory protection** When workers are facing concentrations above the exposure limit they must use appropriate certified respirators

**General Hygiene Considerations** Handle in accordance with good industrial hygiene and safety practice.

**Environmental Exposure Controls** No information available

## 9. PHYSICAL AND CHEMICAL PROPERTIES

### 9.1. Information on basic physical and chemical properties

<b>Physical state</b>	liquid	<b>Appearance</b>	clear
<b>Odor</b>	characteristic of fruity orange	<b>Color</b>	amber

<u>Property</u>	<u>Values</u>	<u>Method</u>
pH		No information available
Melting/freezing point		No information available
Boiling point/boiling range		FCC Method
Flash Point	23 °C / 73 °F	Closed cup
Evaporation rate		FCC Method
Flammability (solid, gas)		No information available
Flammability Limits in Air		No information available
Upper flammability limit		
lower flammability limit		
Vapor pressure mm Hg 20°C		No information available
Vapor density		No information available
Relative density		No information available
Specific Gravity @ 25C	0.9194 - 0.9494	FCC Method
Specific Gravity @ 20C	0.9224 - 0.9524	FCC Method
Refractive Index	1.4376 - 1.4676	FCC Method
Water solubility		No information available
Partition coefficient: n-octanol/water		No information available
Autoignition temperature		No information available
Decomposition temperature		No information available
Viscosity, dynamic		No information available
<b>Explosive properties</b>	No information available	
<b>Oxidizing Properties</b>	No information available	

### 9.2. Other information

VOC Content(%)	27.430059870705
Molecular Weight	No information available

## 10. STABILITY AND REACTIVITY

### 10.1. Reactivity

### 10.2. Chemical stability

Stable under normal conditions

### 10.3. Possibility of hazardous reactions

### 10.4. Conditions to avoid

Heat, flames and sparks

### 10.5. Incompatible materials

No materials to be especially mentioned

### 10.6. Hazardous decomposition products

None under normal use conditions

## 11. TOXICOLOGICAL INFORMATION

**11.1. Information on toxicological effects**

**Acute toxicity**

**Product Information** Product does not present an acute toxicity hazard based on known or supplied information.

**Inhalation** There is no data available for this product

**Eye contact** There is no data available for this product

**Skin contact** There is no data available for this product

**Ingestion** There is no data available for this product

**Acute toxicity** 1.45674% of the mixture consists of ingredient(s) of unknown toxicity

The following values are calculated based on chapter 3.1 of the GHS document (Rev. 1, 2005):

**Oral** 4,132.00 mg/kg  
**Dermal** 10,960.00 mg/kg  
**Mist** 0.72 mg/l  
**Vapor** 157.00 mg/l

Chemical Name	Oral LD50	Dermal LD50	LC50 Inhalation
LIMONENE	4400 mg/kg ( Rat )	2000 mg/kg ( Rabbit )	
ETHYL ALCOHOL			124.7 mg/L ( Rat ) 4 h
BENZYL ALCOHOL	1230 mg/kg ( Rat )	2 g/kg ( Rabbit )	8.8 mg/L ( Rat ) 4 h
CITRAL	4950 mg/kg ( Rat )	2250 mg/kg ( Rabbit ) 2000 mg/kg ( Rat )	

**Skin corrosion/irritation** No information available  
**Eye damage/irritation** No information available  
**Sensitization** No information available  
**Germ Cell Mutagenicity** No information available  
**Carcinogenicity** No information available

**Specific target organ systemic toxicity (single exposure)** No information available

**Specific target organ systemic toxicity (repeated exposure)** No information available

**Target Organ Effects** Blood Central nervous system Eyes Liver Reproductive system Respiratory system Skin

**Aspiration hazard** No information available

**12. ECOLOGICAL INFORMATION**

**12.1. Toxicity**

**Ecotoxicity effects** Contains no substances known to be hazardous to the environment or not degradable in waste water treatment plants

Chemical Name	Toxicity to algae	Toxicity to fish	Toxicity to daphnia and other aquatic invertebrates

LIMONENE		0.619-0.796: 96 h Pimephales promelas mg/L LC50 flow-through 35: 96 h Oncorhynchus mykiss mg/L LC50	
ETHYL ALCOHOL		12.0 - 16.0: 96 h Oncorhynchus mykiss mL/L LC50 static 100: 96 h Pimephales promelas mg/L LC50 static 13400 - 15100: 96 h Pimephales promelas mg/L LC50 flow-through	9268 - 14221: 48 h Daphnia magna mg/L LC50 2: 48 h Daphnia magna mg/L EC50 Static
BENZYL ALCOHOL	35: 3 h Anabaena variabilis mg/L EC50	460: 96 h Pimephales promelas mg/L LC50 static 10: 96 h Lepomis macrochirus mg/L LC50 static	23: 48 h water flea mg/L EC50
CITRAL	16: 72 h Desmodemus subspicatus mg/L EC50 19: 96 h Desmodemus subspicatus mg/L EC50	4.6-10: 96 h Leuciscus idus mg/L LC50 static	7: 48 h Daphnia magna mg/L EC50

**12.2. Persistence and degradability**

No information available

**12.3. Bioaccumulative potential**

No information available

Chemical Name	log Pow
ETHYL ALCOHOL	-0.32
BENZYL ALCOHOL	1.1
CITRAL	2.76

**12.4. Mobility in soil**

No information available

**12.5. Results of PBT and vPvB assessment**

**12.6. Other adverse effects**

**13. DISPOSAL CONSIDERATIONS**

**13.1. Waste treatment methods**

**Waste from residues / unused products** Dispose of in accordance with local regulations

**Contaminated packaging** Empty containers should be taken to an approved waste handling site for recycling or disposal

**14. TRANSPORT INFORMATION**

**DOT**

**IMDG / IMO**

**Proper shipping name** EXTRACTS, FLAVOURING, LIQUID  
**Hazard class** 3  
**UN/ID No** 1197  
**Packing Group** III  
**Marine pollutant** This product contains a chemical which is listed as a marine pollutant according to IMDG/IMO

**ICAO/IATA**



UN/ID No	1197
Proper shipping name	EXTRACTS, FLAVOURING, LIQUID
Hazard class	3
Packing Group	III
ERG Code	127

## 15. REGULATORY INFORMATION

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### WGK Classification

Chemical Name	Germany - Water Classification (VwVwS) - Annex 2 - Water Hazard Classes
ETHYL ALCOHOL 64-17-5	Hazard Class 1
BENZYL ALCOHOL 100-51-6	Hazard Class 1
CITRAL 5392-40-5	Hazard Class 1

#### International Inventories

All of the components in the product are on the following Inventory lists: United States of America (TSCA), Canada (DSL/NDSL), Europe (EINECS/ELINCS/NLP), Australia (AICS), China (IECSC), Philippines (PICCS).

TSCA	Complies
EINECS/ELINCS	Complies
DSL/NDSL	Complies
PICCS	Complies
ENCS	-
IECSC	Complies
AICS	Complies
KECL	-

#### Legend

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory  
 EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances  
 DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List  
 PICCS - Philippines Inventory of Chemicals and Chemical Substances  
 ENCS - Japan Existing and New Chemical Substances  
 IECSC - China Inventory of Existing Chemical Substances  
 AICS - Australian Inventory of Chemical Substances  
 KECL - Korean Existing and Evaluated Chemical Substances

### 15.2. Chemical safety assessment

## 16. OTHER INFORMATION

#### Full text of H-Statements referred to under sections 2 and 3

H302 - Harmful if swallowed H319 - Causes serious eye irritation H313 - May be harmful in contact with skin H332 - Harmful if inhaled H401 - Toxic to aquatic life H317 - May cause an allergic skin reaction H316 - Causes mild skin irritation H303 - May be harmful if swallowed H227 - Combustible liquid H400 - Very toxic to aquatic life H304 - May be fatal if swallowed and enters airways H410 - Very toxic to aquatic life with long lasting effects H226 - Flammable liquid and vapor H225 - Highly flammable liquid and vapor

Revision Date 03-Jun-2015

Revision Note Not applicable.

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Revision# 1

This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006.

**WARNING/DISCLAIMER:**

Apex Flavors, Inc.'s products are sold exclusively for use in food and drink for human consumption. These products have not been tested, nor have they been deemed safe, for inhalation or use in electronic smoking devices, electronic nicotine delivery systems, and electronic cigarettes or similar devices (collectively "E-Cigarettes"). In supplying this product(s), Apex Flavors, Inc. instructs, and purchasing recipient confirms, that this product(s) will not be used in connection with the manufacture and distribution of E-Cigarettes or any component thereof. Recipients of our products that use them outside of their intended use of food or drink do so at their own risk and without warranty, either expressed or implied, from Apex Flavors, Inc. or its suppliers. The user assumes all liability for loss, injury, damage, or expense resulting from such uses.

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