SAFETY DATA SHEET.

Version 2.07



COMPANY/UNDERTAKING

1.1. Product identifier

APEX FLAVORS, INC.

Number EC-No CAS-No FEMA Numbers	748CON, 748CBD 290-010-3 8008-26-2 2631			
Manufacturer	Apex Flavors, Inc. 1371 Brass Mill Rd. Suite A Belcamp, MD 21017 (410) 565-6600			
Product name Pure substance/mixture	KEY LIME FLAVOR, NATURAL (OIL SOLUBLE) Natural Complex Substance			
1.2. Relevant identified uses of the s	substance or mixture and uses advised against			
Recommended Use	No information available			
1.3. Details of the supplier of the safety o	fety data sheet			
For further information, please contact:				
E-mail Address	cpisano@apexflavors.com			
1.4. Emergency telephone number				
-	Chamtree: 1, 800, 404, 0000 for U.C. 200, E07, 0007, outside U.C.			

Emergency telephone

Chemtrec: 1-800-424-9300 for US/ 703-527-3887 outside US

2. HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Aspiration toxicity	Category 1
Acute oral toxicity	Category 5
Acute dermal toxicity	Category 5
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Skin sensitization	Category 1
Acute aquatic toxicity	Category 1
Chronic aquatic toxicity	Category 1
Flammable liquids	Category 3

Classification according to EU Directives 67/548/EEC or 1999/45/EC

For the full text of the R-phrases mentioned in this Section, see Section 16

Symbol(s)

- Xi Irritant
- N Dangerous for the environment

R-code(s)

R10 - Xi;R38 - R43 - N;R50-53

2.2. Label elements



Signal Word Danger

Hazard Statements

- H315 Causes skin irritation
- H319 Causes serious eye irritation
- H317 May cause an allergic skin reaction
- H410 Very toxic to aquatic life with long lasting effects
- H304 May be fatal if swallowed and enters airways

H226 - Flammable liquid and vapor

Precautionary Statements

P280 - Wear eye protection/ face protection

P321 - Specific treatment (see .? on this label)

P301 + P310 - IF SWALLOWED: Immediately call a POISON CENTER or doctor/ physician

P331 - Do NOT induce vomiting

P370 + P378 - In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction

P210 - Keep away from heat/sparks/open flames/hot surfaces. - No smoking

2.3. Other information

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

Chemical Name	EC-No	CAS-No	Alternate CAS #	Weight %	Classificatio n according to Directive 67/548/EEC or 1999/45/EC	Classification according to Regulation (EC) No. 1272/2008 [CLP]	REACH Registration Number
LIMONENE	227-813-5	5989-27-5		1.50-2.50%	R10, XI; R38, XI; R43, N; R50/53;	Aquatic Acute 1 (H400) Skin Sens. 1 (H317) Skin Irrit. 2 (H316) Asp. Tox. 1 (H304) Aquatic Chronic 1 (H410) Flam. Liq. 3 (H226)	No data available
A-TERPINEOL	202-680-6	98-55-5		<1.00%	XI; R38	Eye Irrit. 1 (H319) Skin Irrit. 2 (H315) Acute Tox. 5 (H303) Flam. Liq. 4 (H227)	No data available
PINENES	201-291-9	80-56-8		<1.00%	R10, XI; R43, N; R50/53, XN; R65;	Aquatic Acute 1 (H400) Skin Sens. 1 (H317) Skin Irrit. 3 (H316) Asp. Tox. 1 (H304) Aquatic Chronic 1 (H410) Acute Tox. 5 (H303) Flam. Liq. 3 (H226)	No data available

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P-CYMENE	202-796-7	99-87-6	<1.00%	R10, N;	Aquatic Acute 2 (H401)	No data available
				R51/53, XN;	Skin Irrit. 3 (H316)	
				R65;	Aquatic Chronic 2 (H411)	
					Asp. Tox. 1 (H304)	
					Acute Tox. 5 (H303)	
					Flam. Liq. 3 (H226)	
CITRAL	226-394-6	5392-40-5	<1.00%	XI; R38, XI;	Aquatic Acute 2 (H401)	No data available
				R43;	Skin Sens. 1 (H317)	
					Skin Irrit. 2 (H316)	
					Acute Tox. 5 (H303)	
					Acute Tox. 5 (H313)	
					Flam. Liq. 4 (H227)	

For the full text of the R-phrases mentioned in this Section, see Section 16

4. FIRST AID MEASURES

4.1. Description of first aid measures

General advice	Immediate medical attention is required Show this material safety data sheet to the doctor in attendance. If symptoms persist, call a physician	
Eye contact	If symptoms persist, call a physician Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes Keep eye wide open while rinsing	
Skin contact	Wash off immediately with plenty of water. Wash contaminated clothing before reuse. If skin irritation persists, call a physician. Wash off immediately with soap and plenty of water. Immediate medical attention is not required. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes.	
Ingestion	Do NOT induce vomiting. Drink plenty of water. Immediate medical attention is not required. Rinse mouth. Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Call a physician.	
Inhalation	If symptoms persist, call a physician. Move to fresh air. Immediate medical attention is not required. Move to fresh air in case of accidental inhalation of vapors. Move to fresh air in case of accidental inhalation of vapors or decomposition products.	
Self-protection of the first aider	Remove all sources of ignition Use personal protective equipment	

4.2. Most important symptoms and effects, both acute and delayed

4.3. Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically May cause sensitization in susceptible persons

5. FIRE-FIGHTING MEASURES

5.1. Extinguishing media

Suitable Extinguishing Media

Use Dry chemical Carbon dioxide CO2 Water spray Alcohol-resistant foam

Extinguishing media which shall not be used for safety reasons No information available

5.2. Special hazards arising from the substance or mixture

Special Hazard None

5.3. Advice for firefighters

Special protective equipment for fire-fighters

As in any fire, wear self-contained breathing apparatus and full protective gear

6. ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Remove all sources of ignition. Evacuate personnel to safe areas. Ensure adequate ventilation. Use personal protective equipment. Keep people away from and upwind of spill/leak. Pay attention to flashback. Take precautionary measures against static discharges.

See Section 12 for additional Ecological Information

6.2. Environmental precautions

Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Do not flush into surface water or sanitary sewer system. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.

6.3. Methods and material for containment and cleaning up

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust)

7. HANDLING AND STORAGE

7.1. Precautions for safe handling

Ensure adequate ventilation. Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharges. Use only in an area containing flame proof equipment. To avoid ignition of vapors by static electricity discharge, all metal parts of the equipment must be grounded. Use only in area provided with appropriate exhaust ventilation. Use personal protective equipment as required. Do not breathe dust/fume/gas/mist/vapors/spray. Keep away from heat, sparks and open flame. No smoking. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors).

7.2. Conditions for safe storage, including any incompatibilities

N/A

Keep tightly closed in a dry and cool place. Keep in properly labeled containers. Keep containers tightly closed in a cool, well-ventilated place. Keep away from heat.

7.3 Specific end use(s)	
Exposure scenario	N/A

Other Guidelines

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Exposure limits

This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies

Chemical Name	European Union	The United Kingdom	France	Spain	Germany
LIMONENE					MAK: 20 ppm MAK:
5989-27-5					110 mg/m ³
					Ceiling / Peak: 40 ppm
					Ceiling / Peak: 220
					mg/m ³
					TWA: 20 ppm TWA:
					110 mg/m ³
PINENES				VLA-ED: 20 ppm	

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80-56-8				VLA-ED: 113 mg/m ³	
		-			
Chemical Name	Italy	Portugal	The Netherlands	Finland	Denmark
LIMONENE				TWA: 25 ppm TWA:	
5989-27-5				140 mg/m ³	
				STEL: 50 ppm STEL:	
				280 mg/m ³	
PINENES		TWA: 20 ppm			
80-56-8					
P-CYMENE					TWA: 25 ppm TWA:
99-87-6					135 mg/m ³

Chemical Name	Austria	Sweden - Occupational Exposure Limits - TLVs (LLVs)	Switzerland	Poland	Norway
LIMONENE 5989-27-5			STEL: 40 ppm STEL: 220 mg/m ³ MAK: 20 ppm MAK: 110 mg/m ³		TWA: 25 ppm TWA: 140 mg/m ³ STEL: 37.5 ppm STEL: 175 mg/m ³
PINENES 80-56-8		25 ppm NGV 150 mg/m ³ NGV			TWA: 25 ppm TWA: 140 mg/m ³ Skin STEL: 37.5 ppm STEL: 175 mg/m ³
P-CYMENE 99-87-6		25 ppm NGV 140 mg/m ³ NGV			

Derived No Effect Level (DNEL)	No information available
Predicted No Effect Concentration (PNEC)	No information available
8.2. Exposure controls	
Engineering Controls	Ensure adequate ventilation, especially in confined areas
Personal protective equipment Eye Protection Hand Protection Skin and body protection Respiratory protection	Tightly fitting safety goggles Protective gloves Antistatic boots Wear fire/ flame resistant/ retardant clothing Impervious gloves Long sleeved clothing Apron Chemical resistant apron When workers are facing concentrations above the exposure limit they must use appropriate certified respirators
General Hygiene Considerations	When using, do not eat, drink or smoke Provide regular cleaning of equipment, work area and clothing
Environmental Exposure Controls	Do not allow material to contaminate ground water system

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state Odor	liquid fresh citrus		Appearance Color	clear yellow to brownish-green
Property pH Melting/freezing poin Boiling point/boiling Flash Point Evaporation rate Flammability (solid, g Flammability Limits in Upper flammability	range jas) n Air limit	<u>Values</u> 93 °C / 200 °F	<u>Method</u> No information available No information available FCC Method Closed cup FCC Method No information available No information available	
lower flammability Vapor pressure mm H Vapor density Relative density Specific Gravity @ 25 Specific Gravity @ 20 Refractive Index Water solubility Partition coefficient: Autoignition tempera Decomposition tempo Viscosity, dynamic	Ig 20°C iC iC n-octanol/wate ture	0.9160 - 0.9460 Not Tested 1.4015 - 1.4605 Oil Soluable	No information available No information available No information available FCC Method FCC Method FCC Method No information available No information available No information available No information available No information available	
Explosive properties Oxidizing Properties		No information available No information available		
9.2. Other information	<u>n</u>			
VOC Content(%) Molecular Weight		58 No information available		
10. STABILITY AND REACTIVITY				

10.1. Reactivity

10.2. Chemical stability

Stable under normal conditions

10.3. Possibility of hazardous reactions

10.4. Conditions to avoid

Heat, flames and sparks

10.5. Incompatible materials

No materials to be especially mentioned

10.6. Hazardous decomposition products

None under normal use conditions

11. TOXICOLOGICAL INFORMATION

<u>In the manon of toxicological</u>	
Acute toxicity	
Inhalation	There is no data available for this product
Eye contact	There is no data available for this product
Skin contact	There is no data available for this product
Ingestion	There is no data available for this product
Acute toxicity	34% of the mixture consists of ingredient(s) of unknown toxicity
The following values are calculate	ed based on chapter 3.1 of the GHS document (Rev. 1, 2005):
Oral Dermal	4,095.00 mg/kg 2,500.00 mg/kg
Skin corrosion/irritation Eye damage/irritation Sensitization Germ Cell Mutagenicity Carcinogenicity	No information available No information available No information available No information available No information available
Specific target organ systemic toxicity (single exposure)	No information available
Specific target organ systemic toxicity (repeated exposure)	No information available
Target Organ Effects	No information available
Aspiration hazard	No information available

11.1. Information on toxicological effects

12. ECOLOGICAL INFORMATION

12.1. Toxicity

Ecotoxicity effects

Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment

Chemical Name	Toxicity to algae	Toxicity to fish	Toxicity to daphnia and other aquatic invertebrates
LIMONENE		0.619-0.796: 96 h Pimephales promelas mg/L LC50 flow-through 35: 96 h Oncorhynchus mykiss mg/L LC50	
PINENES		0.28: 96 h Pimephales promelas mg/L LC50 static	41: 48 h Daphnia magna mg/L LC50
CITRAL	16: 72 h Desmodesmus subspicatus mg/L EC50 19: 96 h Desmodesmus subspicatus mg/L EC50	4.6-10: 96 h Leuciscus idus mg/L LC50 static	7: 48 h Daphnia magna mg/L EC50

12.2. Persistence and degradability

No information available

12.3. Bioaccumulative potential

No information available

Chemical Name	log Pow
PINENES	4.1
P-CYMENE	4.1
CITRAL	2.76

12.4. Mobility in soil

No information available

12.5. Results of PBT and vPvB assessment

12.6. Other adverse effects

13.1. Waste treatment methods	
Waste from residues / unused products	Dispose of in accordance with local regulations
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal
Other Information	According to the European Waste Catalogue, Waste Codes are not product specific, but application specific Waste codes should be assigned by the user based on the application for which the product was used

13. DISPOSAL CONSIDERATIONS

14. TRANSPORT INFORMATION

DOT

IMDG / IMO	ENVIRONMENTALLY HAZARDOUS SUBSTANCE LIQUID, N.O.S. (LIMONENE)
Proper shipping name	9
Hazard class	3082
UN/ID No	III
Packing Group	This product contains a chemical which is listed as a marine pollutant according to
Marine pollutant	IMDG/IMO
ICAO/IATA UN/ID No Proper shipping name Hazard class Packing Group ERG Code	3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE LIQUID, N.O.S. (LIMONENE) 9 III 128

15. REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

WGK Classification

Chemical Name	Germany - Water Classification (VwVwS) - Annex 2 - Water	
	Hazard Classes	
CITRAL	Hazard Class 1	

5392-40-5

International Inventories

All of the components in the product are on the following Inventory lists: Canada (DSL/NDSL), Europe (EINECS/ELINCS/NLP).

TSCA	Complies
EINECS/ELINCS	Complies
DSL/NDSL	Complies
PICCS	Complies
ENCS	Complies
IECSC	Complies
AICS	Complies
KECL	Complies

Legend

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
PICCS - Philippines Inventory of Chemicals and Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
ALCS - Australian Inventory of Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances

15.2. Chemical safety assessment

16. OTHER INFORMATION

Risk Combination Phrases

R50/53 - Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment R51/53 - Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment

Full text of H-Statements referred to under sections 2 and 3

H401 - Toxic to aquatic life H317 - May cause an allergic skin reaction H316 - Causes mild skin irritation H303 - May be harmful if swallowed H313 - May be harmful in contact with skin H227 - Combustible liquid H400 - Very toxic to aquatic life H304 - May be fatal if swallowed and enters airways H410 - Very toxic to aquatic life with long lasting effects H226 - Flammable liquid and vapor H319 - Causes serious eye irritation H315 - Causes skin irritation H411 - Toxic to aquatic life with long lasting effects

Revision Date	25-Jul-2016
Revision Note	Not applicable.
Revision#	2.07

This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006.

WARNING/DISCLAIMER:

Apex Flavors, Inc.'s products are sold exclusively for use in food and drink for human consumption. These products have not been tested, nor have they been deemed safe, for inhalation or use in electronic smoking devices, electronic nicotine delivery systems, and electronic cigarettes or similar devices (collectively "E-Cigarettes"). In supplying this product(s), Apex Flavors, Inc. instructs, and purchasing recipient confirms, that this product(s) will not be used in connection with the manufacture and distribution of E-Cigarettes or any component thereof. Recipients of our products that use them outside of their intended use of food or drink do so at their own risk and without warranty, either expressed or implied, from Apex Flavors, Inc. or its suppliers. The user assumes all liability for loss, injury, damage, or expense resulting from such uses.

Disclaimer

The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage,

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