



This safety data sheet complies with the requirements of:
 OSHA CFR Title 29 CFR 1910.1200

Version 1

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product identifier

Product Code(s) 846CBD
Product name SWEET ORANGE FLAVOR, NATURAL & ARTIFICIAL (OIL SOLUBLE)

UN/ID No 3082

Recommended use of the chemical and restrictions on use

Recommended Use No information available.
Uses advised against No information available

Manufacturer Apex Flavors, Inc.
 1371 Brass Mill Rd Suite A
 Belcamp, MD 21017
 410-565-6600

Emergency telephone

Chemtrec: 1-800-424-9300 for US/ 703-527-3887 outside US

2. HAZARDS IDENTIFICATION

Classification

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Skin Sensitization	Category 1
Carcinogenicity	Category 1A
Flammable liquids	Category 4

GHS Label elements, including precautionary statements

Emergency Overview

Danger

Hazard Statements
 Causes skin irritation
 Causes serious eye irritation
 May cause an allergic skin reaction
 May cause cancer
 Combustible liquid

Appearance liquid

Physical state liquid

Aroma orange

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention

Specific treatment (see .? on this label)

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

If eye irritation persists: Get medical advice/attention

IF ON SKIN: Wash with plenty of soap and water

Take off contaminated clothing and wash before reuse

If skin irritation or rash occurs: Get medical advice/attention

In case of fire: Use CO2, dry chemical, or foam for extinction

Precautionary Statements - Storage

Store locked up

Store in a well-ventilated place. Keep cool

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Other information

- Toxic to aquatic life with long lasting effects
- Toxic to aquatic life

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS-No	Weight %	Trade Secret
LIMONENE	5989-27-5	5-10%	*
ETHYL ALCOHOL	64-17-5	<1	*
BENZYL ALCOHOL	100-51-6	<1	*
MYRCENE	123-35-3	<1	*

4. FIRST AID MEASURES

First aid measures for different exposure routes

General advice

If symptoms persist, call a physician.

Eye contact

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If symptoms persist, call a physician. Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Keep eye wide open while rinsing.

Skin contact

Wash off immediately with plenty of water for at least 15 minutes. If skin irritation persists, call a physician. Wash off immediately with soap and plenty of water. Immediate medical attention is not required. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes.

Inhalation

Move to fresh air. If symptoms persist, call a physician. Immediate medical attention is not required. Move to fresh air in case of accidental inhalation of vapors or decomposition products.

Ingestion

Do NOT induce vomiting. Drink plenty of water. Immediate medical attention is not required. Rinse mouth. Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Call a physician.

Self-protection of the first aider Use personal protective equipment.

Most important symptoms/effects, acute and delayed

Main Symptoms Hives.

Indication of immediate medical attention and special treatment needed, if necessary

Note to physicians May cause sensitization in susceptible persons. Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Use. Dry chemical. Carbon dioxide CO₂. Water spray. Alcohol-resistant foam.

Unsuitable extinguishing media

Do not use a solid water stream as it may scatter and spread fire.

Specific hazards arising from the chemical

Thermal decomposition can lead to release of irritating gases and vapors. In the event of fire and/or explosion do not breathe fumes. May cause sensitization in susceptible persons. Keep product and empty container away from heat and sources of ignition. Risk of ignition.

Explosion data

Sensitivity to Mechanical Impact none.

Sensitivity to Static Discharge Yes.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Use personal protective equipment. Avoid contact with eyes and skin. Remove all sources of ignition. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak. Pay attention to flashback. Take precautionary measures against static discharges.

Environmental precautions

Environmental precautions Prevent entry into waterways, sewers, basements or confined areas. Do not flush into surface water or sanitary sewer system. Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.

Methods and materials for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Soak up with inert absorbent material. Pick up and transfer to properly labeled containers. After cleaning, flush away traces with water. Prevent product from entering drains. Dam up. Take precautionary measures against static discharges.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Use personal protective equipment as required. Ensure adequate ventilation. Use only in area provided with appropriate exhaust ventilation. To avoid ignition of vapors by static

electricity discharge, all metal parts of the equipment must be grounded. Keep away from heat, sparks and open flame. No smoking. Do not breathe dust/fume/gas/mist/vapors/spray. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors).

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep out of the reach of children. Keep container tightly closed. Keep away from heat and sources of ignition. Keep containers tightly closed in a cool, well-ventilated place. Keep away from heat. Keep in properly labeled containers.

Incompatible products None known based on information supplied.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
ETHYL ALCOHOL 64-17-5	STEL: 1000 ppm	TWA: 1000 ppm TWA: 1900 mg/m ³ (vacated) TWA: 1000 ppm (vacated) TWA: 1900 mg/m ³	IDLH: 3300 ppm TWA: 1000 ppm TWA: 1900 mg/m ³

NIOSH IDLH: Immediately Dangerous to Life or Health

Other Exposure Guidelines Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

Exposure controls

Engineering Controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Tightly fitting safety goggles.

Skin and body protection Chemical resistant apron.

Respiratory protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection must be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations When using, do not eat, drink or smoke. Wash contaminated clothing before reuse. Provide regular cleaning of equipment, work area and clothing.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical and chemical properties

Physical state	liquid
Appearance	liquid
Aroma	orange
Color	No information available

<u>Property</u>	<u>Values</u>	<u>Method</u>
pH		No information available
Melting/freezing point		FCC Method
Boiling point/boiling range		FCC Method
Flash Point	63 °C / 146 °F	Closed cup
Evaporation rate	No information available	No information available
Flammability (solid, gas)	No information available	No information available
Flammability Limits in Air		No information available
Upper flammability limit	No information available	
lower flammability limit	No information available	
Vapor pressure mm Hg 20°C		No information available
Vapor density		No information available
Specific Gravity @ 25C	0.9276 - 0.9476	FCC Method
Specific Gravity @ 20C	0.9306 - 0.9506	FCC Method
Refractive Index @ 20C	1.4319 - 1.4619	FCC Method
Water solubility	Insoluble in water	
Solubility in other solvents		No information available
Partition coefficient: n-octanol/water		No information available
Autoignition temperature	No information available	No information available
Decomposition temperature		No information available
Viscosity, kinematic	No information available	No information available
Viscosity, dynamic	No information available	
Explosive properties	No information available	
Oxidizing Properties	No information available	

Other information

Softening point	No information available
Molecular Weight	No information available
VOC Content(%)	No information available
Density VALUE	No information available
Bulk Density VALUE	No information available

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of hazardous reactions

None under normal processing.

Conditions to Avoid

Heat, flames and sparks.

Incompatible Materials

None known based on information supplied.

Hazardous Decomposition Products

None known based on information supplied.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information	Product does not present an acute toxicity hazard based on known information
Inhalation	There is no data available for this product.
Eye contact	There is no data available for this product.
Skin contact	There is no data available for this product.
Ingestion	There is no data available for this product.

Chemical Name	Oral LD50	Dermal LD50	LC50 Inhalation
LIMONENE 5989-27-5	4400 mg/kg (Rat)	2000 mg/kg (Rabbit)	-
ETHYL ALCOHOL 64-17-5	7060 mg/kg (Rat)	-	124.7 mg/L (Rat) 4 h
MYRCENE 123-35-3	> 5 g/kg (Rat)	> 5 g/kg (Rabbit)	-

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization No information available.
Germ Cell Mutagenicity No information available.
Carcinogenicity This product contains one or more substances which are classified by IARC as carcinogenic to humans (Group I), probably carcinogenic to humans (Group 2A) or possibly carcinogenic to humans (Group 2B).

Chemical Name	ACGIH	IARC	NTP	OSHA
LIMONENE 5989-27-5		Group 3		
ETHYL ALCOHOL 64-17-5	A3	Group 1	Known	X

ACGIH (American Conference of Governmental Industrial Hygienists)
A3 - *Animal Carcinogen*
IARC (International Agency for Research on Cancer)
Group 1 - *Carcinogenic to Humans*
Group 3 - *Not Classifiable as to Carcinogenicity in Humans*
NTP (National Toxicology Program)
Known - *Known Carcinogen*
OSHA (Occupational Safety and Health Administration of the US Department of Labor)
X - *Present*

Reproductive toxicity No information available.
Specific target organ systemic toxicity (single exposure) No information available.
Specific target organ systemic toxicity (repeated exposure) No information available.
Chronic toxicity Repeated contact may cause allergic reactions in very susceptible persons. Avoid repeated exposure.
Aspiration hazard No information available.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document
. mg/kg mg/l

12. ECOLOGICAL INFORMATION

Ecotoxicity

Toxic to aquatic life with long lasting effects

0.225% of the mixture consists of component(s) of unknown hazards to the aquatic environment

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Chemical Name	log Pow
ETHYL ALCOHOL 64-17-5	-0.32
BENZYL ALCOHOL 100-51-6	1.1

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment

Waste Disposal Methods Dispose of in accordance with local regulations.

Contaminated packaging Do not reuse container.

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical Name	California Hazardous Waste Status
LIMONENE 5989-27-5	Toxic
ETHYL ALCOHOL 64-17-5	Toxic Ignitable

14. TRANSPORT INFORMATION

DOT/ADR

Not regulated (If shipped in NON BULK packaging by ground transport)
UN/ID No 3082
Proper shipping name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (LIMONENE)
Hazard class 9
Packing Group III
ERG Code 171

ICAO/IATA

UN/ID No 3082
Proper shipping name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (LIMONENE)
Hazard class 9
Packing Group III

IMDG / IMO

UN/ID No	3082
Proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (LIMONENE)
Hazard class	9
Packing Group	III
Marine pollutant	This product contains a chemical which is listed as a marine pollutant according to IMDG/IMO

15. REGULATORY INFORMATION

International Inventories

TSCA	-
DSL/NDSL	-
EINECS/ELINCS	-
ENCS	-
IECSC	-
KECL	-
PICCS	-
AICS	-

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

U.S. Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Acute Health Hazard	Yes
Chronic Health Hazard	no
Fire Hazard	Yes
Sudden Release of Pressure Hazard	no
Reactive Hazard	no

Clean Water Act

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

U.S. State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals:

Chemical Name	California Prop. 65

ETHYL ALCOHOL - 64-17-5	Carcinogen
MYRCENE - 123-35-3	Carcinogen

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
ETHYL ALCOHOL 64-17-5	X	X	X

U.S. EPA Label information

16. OTHER INFORMATION

NFPA	Health Hazard 2	Flammability 2	Instability 0	Physical and chemical hazards *
HMIS	Health Hazard 2	Flammability 2	Physical Hazard 0	Personal protection B

Revision Date 03-Sep-2020
Revision Note No information available

Revision# 1

WARNING/DISCLAIMER:

The ingredients/flavors provided by Trilogy have not been tested, nor have they been deemed safe, for inhalation or use in electronic smoking devices, electronic nicotine delivery systems, electronic cigarettes or other similar devices (collectively "E-Cigarettes"). In supplying ingredients/flavors, Trilogy instructs, and by receiving such ingredients/flavors recipient confirms, that the ingredients/flavors will not be used in connection with the manufacture and distribution of E-Cigarettes or any component thereof.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

end