



# SAFETY DATA SHEET.

This safety data sheet complies with the requirements of:  
Regulation (EC) No. 1907/2006 and Regulation (EC) No. 1272/2008

## Section 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

### 1.1. Product identifier

**Product Code(s)** 178, 178ICR, 178BEV, 178COF  
**Product name** HIGHLANDER GROGG, NATURAL FLAVOR BLEND

**Pure substance/mixture** Mixture

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

**Recommended Use** Ingredient for further processing

**Uses advised against** No information available

### 1.3. Details of the supplier of the safety data sheet

**Manufacturer** Apex Flavors, Inc.  
1361 Brass Mill Rd.  
Suite E  
Belcamp, MD 21017  
(410) 565-6600

#### For further information, please contact:

E-mail Address cpisano@apexflavors.com

### 1.4. Emergency telephone number

Emergency telephone Chemtrec: 1-800-424-9300 for US/ Outside US Chemtel 813-248-0585

## Section 2: HAZARDS IDENTIFICATION

### 2.1. Classification of the substance or mixture

REGULATION (EC) No 1272/2008

<b>Carcinogenicity</b>	Category 1A - (H350)
<b>Flammable liquids</b>	Category 3 - (H226)

### 2.2. Label elements

**Product identifier**  
Contains ETHYL ALCOHOL



**Signal Word**  
Danger

**Hazard Statements**  
H350 - May cause cancer

H226 - Flammable liquid and vapor

**Precautionary Statements - EU (§28, 1272/2008)**

P201 - Obtain special instructions before use

P280 - Wear protective gloves/protective clothing/eye protection/face protection

P308 + P313 - IF exposed or concerned: Get medical advice/attention

P210 - Keep away from heat/sparks/open flames/hot surfaces. - No smoking

P370 + P378 - In case of fire: Use .? to extinguish

**2.3. Other information**

No information available

**Section 3: COMPOSITION/INFORMATION ON INGREDIENTS**

**3.1 Substances**

Chemical Name	EC-No	CAS-No	Weight %	Classification according to Regulation (EC) No. 1272/2008 [CLP]	REACH Registration Number
ETHYL ALCOHOL	200-578-6	64-17-5	1-5%	Flam. Liq. 2 (H225) Eye Irrit. 1 (H319)	No data available
ISOAMYL ALCOHOL	204-633-5	123-51-3	<1%	Flam. Liq. 3 (H226)(EFFA) Acute Tox. 4 (H332)(EFFA)	No data available
FURFURAL	Present	98-01-1	<1%	Acute Tox. 3 (H301) Carc. 2 (H351) (EFFA) Eye Irrit. 1 (H319) (EFFA) Skin Irrit. 2 (315) (EFFA) Acute Tox. 3 (H301) (EFFA) Acute Tox. 4 (H312)(EFFA) Flam. Liq. 4 (H227)(EFFA) Acute Tox. 3 (H331)(EFFA) Carc. 2 (H351) Eye Irrit. 1 (H319) Skin Irrit. 2 (H315) Acute Tox. 3 (H301) Acute Tox. 4 (H312) Acute Tox. 3 (H331) Acute Tox. 4 (H312) Skin Irrit. 2 (H315) STOT SE 3 (H335) Carc. 2 (H351) Acute Tox. 3 (H331) Eye Irrit. 2 (H319)	No data available
BENZALDEHYDE	Present	100-52-7	<1%	Acute Tox. 4 (H302) Aquatic Acute 2 (H401) (EFFA) Eye Irrit. 1 (H319) (EFFA) Skin Irrit. 3 (316) (EFFA) Acute Tox. 4 (H302) (EFFA) Flam. Liq. 4 (H227)(EFFA) Acute Tox. 4 (H332)(EFFA) Aquatic Acute 2 (H401) Eye Irrit. 1 (H319) Skin Irrit. 3 (H316) Acute Tox. 4 (H302) Acute Tox. 4 (H332)	No data available

**For the full text of the R-phrases mentioned in this Section, see Section 16**

**Full text of H- and EUH-phrases: see section 16**

**Section 4: FIRST AID MEASURES**

**4.1. Description of first aid measures**

<b>General advice</b>	Immediate medical attention is required. Show this material safety data sheet to the doctor in attendance.
<b>Inhalation</b>	Move to fresh air.
<b>Skin contact</b>	Wash off immediately with plenty of water.
<b>Eye contact</b>	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
<b>Ingestion</b>	Clean mouth with water and drink afterwards plenty of water.
<b>Self-protection of the first aider</b>	Remove all sources of ignition.

#### **4.2. Most important symptoms and effects, both acute and delayed**

**Main Symptoms** No information available.

#### **4.3. Indication of any immediate medical attention and special treatment needed**

**Note to physicians** Treat symptomatically.

### **Section 5: FIRE FIGHTING MEASURES**

#### **5.1. Extinguishing media**

##### **Suitable Extinguishing Media**

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

##### **Unsuitable extinguishing media**

No information available

#### **5.2. Special hazards arising from the substance or mixture**

Thermal decomposition can lead to release of irritating gases and vapors

#### **5.3. Advice for firefighters**

Wear self-contained breathing apparatus and protective suit. Use personal protective equipment.

### **Section 6: ACCIDENTAL RELEASE MEASURES**

#### **6.1. Personal precautions, protective equipment and emergency procedures**

##### **Personal precautions**

Remove all sources of ignition. Evacuate personnel to safe areas. Ensure adequate ventilation.

##### **For emergency responders**

Use personal protection recommended in Section 8.

#### **6.2. Environmental precautions**

Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.

#### **6.3. Methods and material for containment and cleaning up**

**Methods for containment** Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up**

Dam up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Pick up and transfer to properly labeled containers.

**6.4. Reference to other sections**

See section 8 for more information. See section 13 for more information.

**Section 7: HANDLING AND STORAGE****7.1. Precautions for safe handling****Advice on safe handling**

Ensure adequate ventilation. Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharges. Use only in an area containing flame proof equipment. To avoid ignition of vapors by static electricity discharge, all metal parts of the equipment must be grounded.

**General Hygiene Considerations**

When using, do not eat, drink or smoke. Provide regular cleaning of equipment, work area and clothing.

**7.2. Conditions for safe storage, including any incompatibilities****Storage Conditions**

Keep tightly closed in a dry and cool place. Keep in properly labeled containers.

**Incompatible products**

None known based on information supplied.

**7.3 Specific end use(s)****Risk Management Methods (RMM)**

The information required is contained in this Material Safety Data Sheet.

**Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION****8.1. Control parameters**

Chemical Name	European Union	The United Kingdom	France	Spain	Germany
ETHYL ALCOHOL 64-17-5	-	STEL: 3000 ppm STEL: 5760 mg/m <sup>3</sup> TWA: 1000 ppm TWA: 1920 mg/m <sup>3</sup>	VME: 1000 ppm VME: 1900 mg/m <sup>3</sup> VLCT: 5000 ppm VLCT: 9500 mg/m <sup>3</sup>	VLA-ED: 1000 ppm VLA-ED: 1910 mg/m <sup>3</sup>	-
ISOAMYL ALCOHOL 123-51-3	-	STEL: 125 ppm STEL: 458 mg/m <sup>3</sup> TWA: 100 ppm TWA: 366 mg/m <sup>3</sup>	TWA: 100 ppm TWA: 360 mg/m <sup>3</sup>	STEL: 125 ppm STEL: 458 mg/m <sup>3</sup> TWA: 100 ppm TWA: 366 mg/m <sup>3</sup>	-
FURFURAL 98-01-1	-	STEL: 5 ppm STEL: 20 mg/m <sup>3</sup> TWA: 2 ppm TWA: 8 mg/m <sup>3</sup> Skin	STEL: 2 ppm STEL: 8 mg/m <sup>3</sup>	S* TWA: 2 ppm TWA: 8 mg/m <sup>3</sup>	-
Chemical Name	Italy	Portugal	The Netherlands	Finland	Denmark
ETHYL ALCOHOL 64-17-5	-	TWA: 1000 ppm	Skin STEL: 1900 mg/m <sup>3</sup> TWA: 260 mg/m <sup>3</sup>	TWA: 1000 ppm TWA: 1900 mg/m <sup>3</sup> STEL: 1300 ppm STEL: 2500 mg/m <sup>3</sup>	TWA: 1000 ppm TWA: 1900 mg/m <sup>3</sup>
ISOAMYL ALCOHOL 123-51-3	-	STEL: 125 ppm TWA: 100 ppm	-	TWA: 100 ppm TWA: 370 mg/m <sup>3</sup> STEL: 150 ppm STEL: 550 mg/m <sup>3</sup>	TWA: 100 ppm TWA: 360 mg/m <sup>3</sup>
FURFURAL	-	TWA: 2 ppm	-	TWA: 2 ppm	TWA: 2 ppm

98-01-1				TWA: 8 mg/m <sup>3</sup> STEL: 5 ppm STEL: 20 mg/m <sup>3</sup> Skin	TWA: 7.9 mg/m <sup>3</sup> Skin
BENZALDEHYDE 100-52-7	-	-	-	TWA: 1 ppm TWA: 4.4 mg/m <sup>3</sup> STEL: 4 ppm STEL: 17.4 mg/m <sup>3</sup> Ceiling: 4 ppm Ceiling: 17.4 mg/m <sup>3</sup>	-
<b>Chemical Name</b>	<b>Austria</b>	<b>Switzerland</b>	<b>Poland</b>	<b>Norway</b>	<b>Ireland</b>
ETHYL ALCOHOL 64-17-5	STEL 2000 ppm STEL 3800 mg/m <sup>3</sup> MAK: 1000 ppm MAK: 1900 mg/m <sup>3</sup>	STEL: 1000 ppm STEL: 1920 mg/m <sup>3</sup> MAK: 500 ppm MAK: 960 mg/m <sup>3</sup>	NDS: 1900 mg/m <sup>3</sup>	TWA: 500 ppm TWA: 950 mg/m <sup>3</sup> STEL: 625 ppm STEL: 1187.5 mg/m <sup>3</sup>	TWA: 1000 ppm TWA: 1900 mg/m <sup>3</sup>
ISOAMYL ALCOHOL 123-51-3	STEL 200 ppm STEL 720 mg/m <sup>3</sup> TWA: 100 ppm TWA: 360 mg/m <sup>3</sup>	STEL: 80 ppm STEL: 292 mg/m <sup>3</sup> TWA: 20 ppm TWA: 73 mg/m <sup>3</sup>	STEL: 400 mg/m <sup>3</sup> TWA: 200 mg/m <sup>3</sup>	TWA: 50 ppm TWA: 180 mg/m <sup>3</sup> STEL: 75 ppm STEL: 225 mg/m <sup>3</sup>	TWA: 100 ppm TWA: 360 mg/m <sup>3</sup> STEL: 125 ppm STEL: 450 mg/m <sup>3</sup>
FURFURAL 98-01-1	Skin TWA: 5 ppm TWA: 20 mg/m <sup>3</sup>	Skin TWA: 2 ppm TWA: 8 mg/m <sup>3</sup>	STEL: 25 mg/m <sup>3</sup> TWA: 10 mg/m <sup>3</sup>	TWA: 2 ppm TWA: 8 mg/m <sup>3</sup> Skin STEL: 4 ppm STEL: 16 mg/m <sup>3</sup>	TWA: 2 ppm TWA: 8 mg/m <sup>3</sup> STEL: 5 ppm STEL: 20 mg/m <sup>3</sup> Skin
BENZALDEHYDE 100-52-7	-	-	STEL: 40 mg/m <sup>3</sup> TWA: 10 mg/m <sup>3</sup>	-	-

**Derived No Effect Level (DNEL)** No information available.

**Predicted No Effect Concentration (PNEC)** No information available.

**8.2. Exposure controls**

**Engineering Controls** Ensure adequate ventilation, especially in confined areas.

**Personal protective equipment**

- Eye/face protection** Tightly fitting safety goggles.
- Skin and body protection** Antistatic boots. Wear fire/ flame resistant/ retardant clothing. Impervious gloves.
- Respiratory protection** NIOSH/MSHA approved respiratory protection is required to be worn.

**Environmental Exposure Controls** No information available.

**Section 9: PHYSICAL AND CHEMICAL PROPERTIES**

**9.1. Information on basic physical and chemical properties**

**Physical state** liquid  
**Appearance** liquid  
**Aroma** Creamy, sweet, whiskey-like with coffee notes.  
**Color** brown

Property	Values	• Method
pH		No information available
Melting/freezing point		No information available
Boiling point/boiling range		FCC Method
Flash Point	32 °C / 90 °F	Closed cup
Evaporation rate		FCC Method
Flammability (solid, gas)		No information available
Flammability Limits in Air		
Upper flammability limit		No information available

<b>lower flammability limit</b>		No information available
<b>Vapor pressure mm Hg 20°C</b>		No information available
<b>Vapor density</b>		No information available
<b>Relative density</b>		No information available
<b>Specific Gravity @ 25C</b>	0.967 to 1.107	FCC Method
<b>Specific Gravity @ 20C</b>	0.997 to 1.137	FCC Method
<b>Refractive Index</b>	1.3823 to 1.4023	FCC Method
<b>Water solubility</b>		No information available
<b>Solubility in other solvents</b>		No information available
<b>Partition coefficient: n-octanol/water</b>		No information available
<b>Autoignition temperature</b>		No information available
<b>Decomposition temperature</b>		No information available
<b>Viscosity, kinematic</b>		No information available
<b>Viscosity, dynamic</b>		No information available
<b>Explosive properties</b>	No information available	
<b>Oxidizing Properties</b>	No information available	

**9.2. Other information**

<b>Softening point</b>	No information available
<b>Molecular Weight</b>	No information available
<b>VOC Content(%)</b>	No information available
<b>Density VALUE</b>	No information available
<b>Bulk Density VALUE</b>	No information available

**Section 10: STABILITY AND REACTIVITY**

**10.1. Reactivity**

No data available.

**10.2. Chemical stability**

Stable under normal conditions.

Explosion data

Sensitivity to Mechanical Impact none.

Sensitivity to Static Discharge none.

**10.3. Possibility of hazardous reactions**

**Hazardous Reactions**

None under normal processing.

**10.4. Conditions to avoid**

Heat, flames and sparks.

**10.5. Incompatible materials**

No information available.

**10.6. Hazardous decomposition products**

None under normal use conditions.

**Section 11: TOXICOLOGICAL INFORMATION**

**11.1. Information on toxicological effects**

**Acute toxicity**

**Product Information**

Product does not present an acute toxicity hazard based on known or supplied information.

<b>Inhalation</b>	There is no data available for this product.
<b>Eye contact</b>	There is no data available for this product.
<b>Skin contact</b>	There is no data available for this product.
<b>Ingestion</b>	There is no data available for this product.

The following values are calculated based on chapter 3.1 of the GHS document

<b>ATEmix (oral)</b>	4,883.90 mg/kg
<b>ATEmix (dermal)</b>	8,967.90 mg/kg
<b>ATEmix (inhalation-dust/mist)</b>	79,325.60 mg/l

**Unknown Acute Toxicity**

- 99.044097% of the mixture consists of ingredient(s) of unknown toxicity.
- 91.665387 % of the mixture consists of ingredient(s) of unknown acute oral toxicity.
- 97.834097 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity.
- 99.044097 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas).
- 99.044097 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor).
- 94.225387 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist).

**Oral LD50**

<b>Skin corrosion/irritation</b>	No information available.
<b>Eye damage/irritation</b>	No information available.
<b>Sensitization</b>	No information available.
<b>Germ Cell Mutagenicity</b>	No information available.
<b>Carcinogenicity</b>	No information available.
<b>Reproductive toxicity</b>	No information available.
<b>Specific target organ systemic toxicity (single exposure)</b>	No information available.
<b>Specific target organ systemic toxicity (repeated exposure)</b>	No information available.
<b>Target Organ Effects</b>	Blood, Central nervous system, Eyes, Liver, Reproductive system, Respiratory system, Skin.
<b>Aspiration hazard</b>	No information available.

**Section 12: ECOLOGICAL INFORMATION**

**12.1. Toxicity**

**Ecotoxicity** Harmful to aquatic life

91.66539% of the mixture consists of component(s) of unknown hazards to the aquatic environment

Chemical Name	Toxicity to algae	Toxicity to fish	Toxicity to daphnia and other

			<b>aquatic invertebrates</b>
ETHYL ALCOHOL	-	12.0 - 16.0: 96 h Oncorhynchus mykiss mL/L LC50 static 100: 96 h Pimephales promelas mg/L LC50 static 13400 - 15100: 96 h Pimephales promelas mg/L LC50 flow-through	9268 - 14221: 48 h Daphnia magna mg/L LC50 10800: 24 h Daphnia magna mg/L EC50 2: 48 h Daphnia magna mg/L EC50 Static
ISOAMYL ALCOHOL	493: 72 h Desmodesmus subspicatus mg/L EC50 181: 96 h Desmodesmus subspicatus mg/L EC50	700: 96 h Salmo gairdneri mg/L LC50 static	260: 48 h Daphnia magna mg/L EC50
FURFURAL	-	13.4 - 19.3: 96 h Pimephales promelas mg/L LC50 static 16.79 - 26.35: 96 h Pimephales promelas mg/L LC50 flow-through	29: 24 h Daphnia magna mg/L EC50
BENZALDEHYDE	-	10.6 - 11.8: 96 h Oncorhynchus mykiss mg/L LC50 flow-through 12.69: 96 h Oncorhynchus mykiss mg/L LC50 static 0.8 - 1.44: 96 h Lepomis macrochirus mg/L LC50 flow-through 6.8 - 8.53: 96 h Pimephales promelas mg/L LC50 flow-through 7.5: 96 h Lepomis macrochirus mg/L LC50 static	50: 24 h Daphnia magna mg/L EC50

**12.2. Persistence and degradability**

No information available.

**12.3. Bioaccumulative potential**

No information available.

Chemical Name	log Pow
ETHYL ALCOHOL	-0.32
ISOAMYL ALCOHOL	1.28
FURFURAL	0.67
BENZALDEHYDE	1.48

**12.4. Mobility in soil**

**Mobility in soil**

No information available.

**12.5. Results of PBT and vPvB assessment**

No information available.

**12.6. Other adverse effects**

No information available

Chemical Name	EU - Endocrine Disruptors Candidate List	EU - Endocrine Disruptors - Evaluated Substances	Japan - Endocrine Disruptor Information
FURFURAL	Group III Chemical	-	-

**Section 13: DISPOSAL CONSIDERATIONS**

**13.1. Waste treatment methods**



**Waste from residues / unused products** Dispose of in accordance with local regulations.

**Contaminated packaging** Empty remaining contents.

**Section 14: TRANSPORT INFORMATION**

**IMDG / IMO**

14.1 UN/ID No 1197  
 14.2 Proper shipping name EXTRACTS, FLAVOURING, LIQUID  
 14.3 Hazard class 3  
 14.4 Packing Group III

**DOT/ADR/RID**

14.1 UN/ID No 1197  
 14.2 Proper shipping name EXTRACTS, FLAVOURING, LIQUID  
 14.3 Hazard class 3  
 14.4 Packing Group III

**ICAO/IATA**

14.1 UN/ID No 1197  
 14.2 Proper shipping name EXTRACTS, FLAVOURING, LIQUID  
 14.3 Hazard class 3  
 14.4 Packing Group III  
 14.5 Environmental hazard Not applicable  
 14.6 Special Provisions None

**Section 15: REGULATORY INFORMATION**

**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

**European Union**

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

**Authorizations and/or restrictions on use:**

This product does not contain substances subject to authorization (Regulation (EC) No. 1907/2006 (REACH), Annex XIV) This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII)

**Persistent Organic Pollutants**

Not applicable

**Ozone-depleting substances (ODS) regulation (EC) 1005/2009** Not applicable

**International Inventories**

TSCA not determined  
 DSL/NDSL not determined  
 EINECS/ELINCS not determined  
 ENCS not determined  
 IECSC not determined

KECL not determined  
PICCS not determined  
AICS not determined

**Legend:**

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory  
DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List  
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances  
ENCS - Japan Existing and New Chemical Substances  
IECSC - China Inventory of Existing Chemical Substances  
KECL - Korean Existing and Evaluated Chemical Substances  
PICCS - Philippines Inventory of Chemicals and Chemical Substances  
AICS - Australian Inventory of Chemical Substances

**15.2. Chemical safety assessment**

No information available

**Section 16: OTHER INFORMATION**

**Key or legend to abbreviations and acronyms used in the safety data sheet**

**Full text of R-phrases referred to under sections 2 and 3**

R22 - Harmful if swallowed  
R10 - Flammable

**Full text of H-Statements referred to under section 3**

H225 - Highly flammable liquid and vapor  
H226 - Flammable liquid and vapor  
H227 - Combustible liquid  
H301 - Toxic if swallowed  
H302 - Harmful if swallowed  
H312 - Harmful in contact with skin  
H315 - Causes skin irritation  
H316 - Causes mild skin irritation  
H319 - Causes serious eye irritation  
H331 - Toxic if inhaled  
H332 - Harmful if inhaled  
H335 - May cause respiratory irritation  
H351 - Suspected of causing cancer  
H401 - Toxic to aquatic life

**Legend**

SVHC: Substances of Very High Concern for Authorization:

**Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

TWA:	Time weighted average	STEL:	Short term exposure limit
Ceiling:	Maximum limit value:	*	Skin designation

**Revision Date** 24-Oct-2019

**Reason for revision:** Not applicable.

**This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006.**

**WARNING/DISCLAIMER:**

Our ingredients have not been tested, nor have they been determined safe, for inhalation or use in any electronic smoking devices, electronic nicotine delivery systems, electronic cigarettes, or other similar devices (collectively "E-Cigarettes") or in any E-Liquids used with E-Cigarettes. By receiving Apex Flavors, Inc ingredients, the recipient confirms that they will not use these ingredients in connection with the manufacture and distribution of E-Cigarettes, E-Liquids or any component thereof. WE DISCLAIM, TO THE FULLEST EXTENT PERMITTED BY LAW, ALL WARRANTIES, EXPRESS OR IMPLIED, and disclaim all liability in connection with the use of our ingredients in connection with E-Cigarettes and E-Liquids. All such risks are assumed by you and the user.

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